Building with conscience.

StoCast Brick

Over StoPowerwall® ExtraSeal

Installation Guide
Series 65c.SCB | October 2026

Facades

Interiors

StoCast Brick are thin, lightweight, resin cast bricks with a diverse range of colors, textures, and sizes. They deliver an authentic brick appearance, are flexible and easy to install.

Designed for Sto engineered wall cladding systems, they provide a durable, decorative and protective facade finish.



Installation Guide



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ATTENTION

The final design of any project is the sole responsibility of the Design Professional, with considerations for compliance with local building and design codes and requirements. Sto Corp. accepts no liability for design, engineering, or workmanship of any project. The information provided herein is in addition to other technical data provided by Sto Corp. (System Bulletin, Specification, Guide Details, etc). For more information, please visit www.stocorp.com

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StoCast Brick

StoCast Brick are resin cast bricks that offer remarkable design flexibility while achieving an authentic brick aesthetic. Lightweight, flexible, easy to apply and durable, they also offer a lower embodied and operational carbon footprint than traditional bricks or thin bricks. Standard brick styles or custom matches are available for use on interior and exterior walls, ceiling and soffit applications.

StoCast Brick with StoPowerwall®ExtraSeal enables designers to achieve the appearance of a traditional brick facade in a direct applied stucco system that includes a continuous and compatible water-resistive air barrier.

Table 1.0 - StoCast Brick - Standard Sizes and Shapes[1]

	Flat		Corner			Lintel		
Brick Type	Height	Length	Depth	Height	Length	Depth	Height	Length
Modular	2 -1/4"	7 - 5/8"	3 - 5/8"	2 - 1/4"	7 - 5/8"	2 - 1/4"	4 - 1/4"	7 - 5/8"
King	2 - 5/8"	9 - 5/8"	2 - 3/4"	2 - 5/8"	9 - 5/8"	2 - 5/8"	5"	9 - 5/8"
Queen	2 - 3/4"	7 - 5/8"	2 - 3/4"	2 - 3/4"	7 - 5/8"	2 - 3/4"	5 - 1/4"	7 - 5/8"
Utility	3 - 5/8"	11 - 5/8"	3 - 5/8"	3 - 5/8"	11 - 5/8"	2 - 3/4"	7"	11 - 5/8"
Estate	3 - 5/8"	9 - 5/8"	2 - 3/4"	3 - 5/8"	9 - 5/8"	3 - 5/8"	7"	9 - 5/8"
Premier Plus	3 - 1/8"	10 - 1/8"	3 - 1/2"	3 - 1/8"	10 - 1/8"	3 - 1/8"	6"	10 - 1/8"
Metric Norman	2 - 1/4"	11 - 1/2"	3 - 1/2"	2 - 1/4"	11 - 1/2"	2 - 1/4"	4 - 1/4"	11 - 1/2"

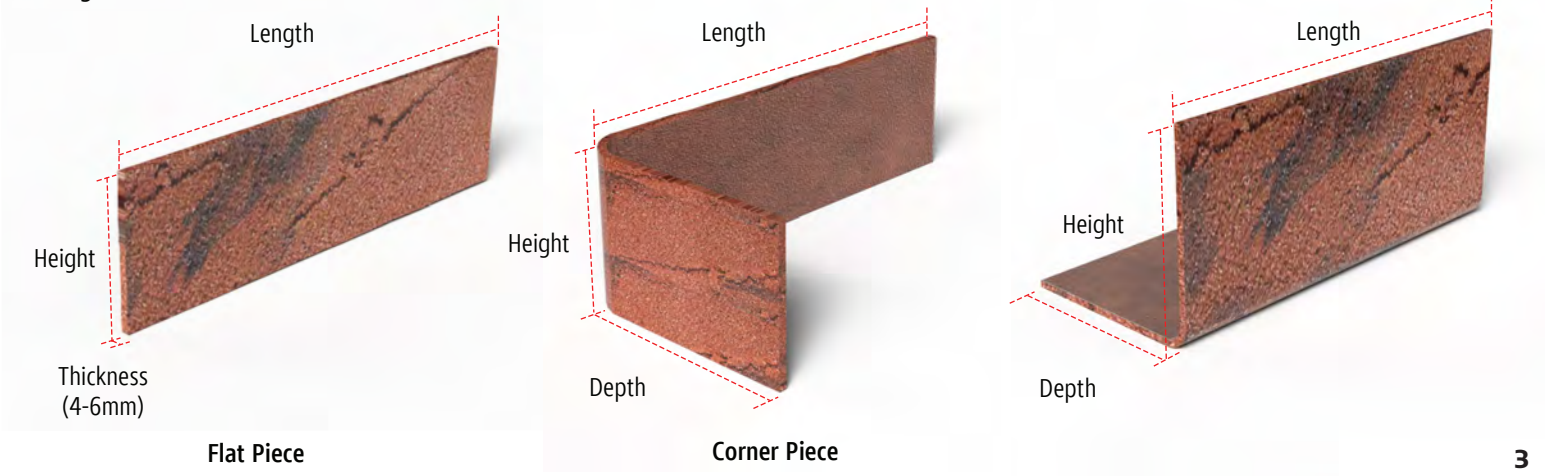
[1] Custom sizes available. Typical brick unit thickness 4-6mm.

Table 1.1 - StoCast Brick - Coverage[2]

Product No. **81806**	**Flats**: 30 sq.ft. per box (2.8 sq.m.)	**Corners**: 15 LF per box (4.6 LM)	**Lintels**: 15 LF per box (4.6 LM)

[2] Based on 3/8" joint size

Figure 1.2 - **StoCast Brick Units**



Flat Piece **Corner Piece**

Adhesive and Grout



Sto Bonding & Pointing Mortar - A 100% organic mortar that greatly reduces the risk of efflorescence. Used to adhere StoCast Brick and grout the joints in Sto proprietary wall systems.

Coatings



StoColor® Acryl Plus - An acrylic-based, high performance decorative, and protective wall coating that protects against weather, salts and environmental pollutants and can be used on StoCast Brick. Available in Eggshell and Flat.

Accessories



StoSeal™ STPE - A high-movement, low modulus, non-sag one-component silyl-terminated polyether joint sealant in compliance with ASTM C920.



StoCast Brick Compound - Liquid form of StoCast Brick, tinted to the desired color, it is brush-applied to fill in irregular areas, corners, and repair or touch up bricks.

Recommended Tools



1. Tape measure



2. Chalk box string line



3. Plumb line



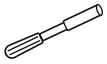
4. Square Notched Stainless Steel Trowel (1/4" x 3/8" x 1/4")



5. Utility knife or Razor Pliers



6. Pointing Masonry Brush



7. Modified Pointing Tool



8. Pointing and Tucking Trowel



9. Sponge



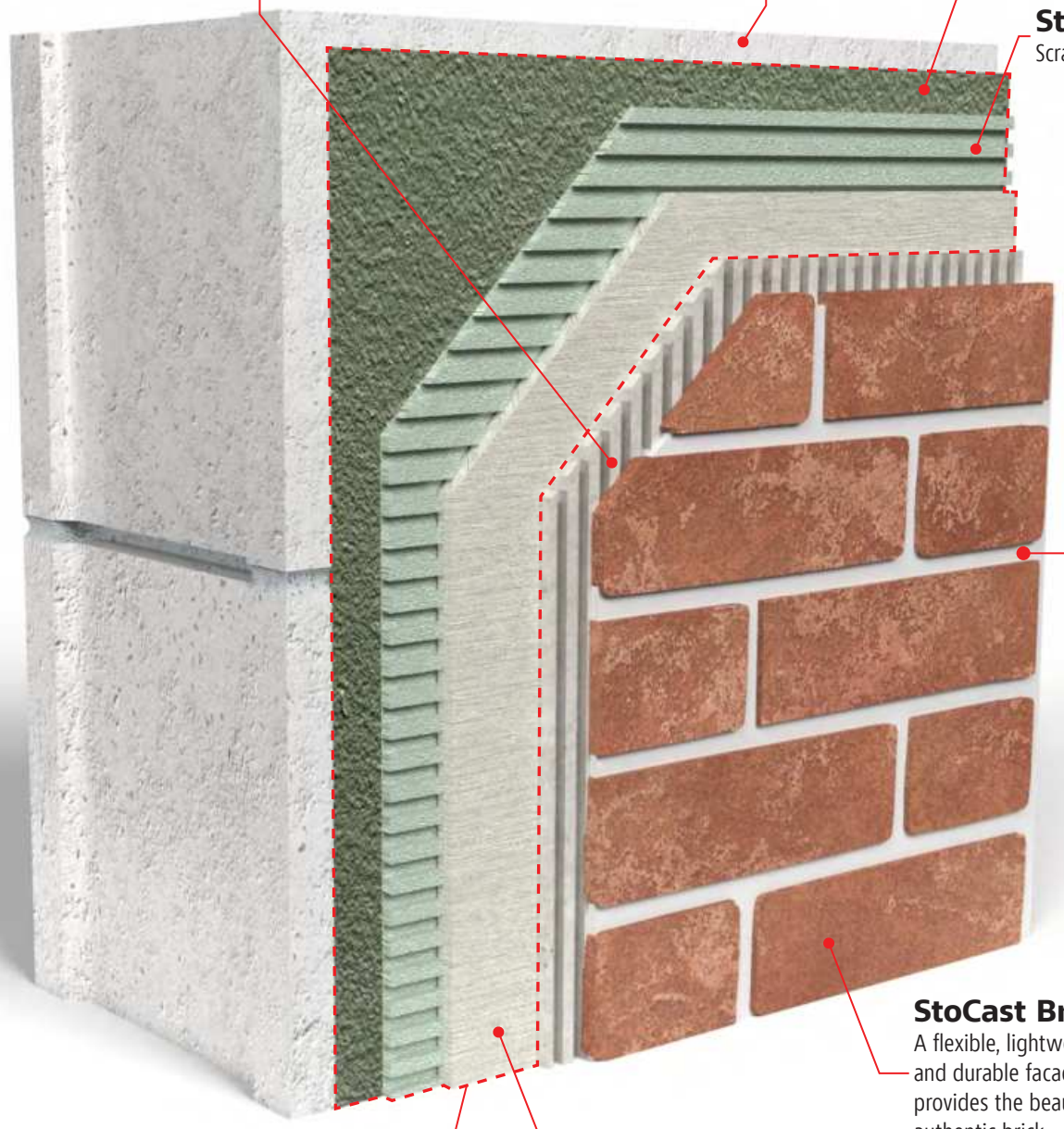
10. Masonry Hand Brush

Sto Bonding & Pointing Mortar
A 100% organic mortar that greatly reduces the risk of efflorescence. Used to adhere StoCast Bricks and fill the joints.

Substrate Preparation
Concrete Masonry Unit (CMU) must be clean, dry, and free of frost, dust, dirt, or any other bond-inhibiting material.

Sto ExtraSeal®
Skim Coat

Sto ExtraSeal®
Scratch Coat



Typical Joint Width
3/8" (10mm)
Maximum Joint Width
3/4" (19mm)

StoCast Brick
A flexible, lightweight, sustainable and durable facade aesthetic that provides the beautiful look of authentic brick.

StoPowerwall® ExtraSeal System
Products shown: Sto ExtraSeal® Water-Resistive Air Barrier (Skim Coat), Sto ExtraSeal® Scratch Coat, and StoPowerwall® Stucco Brown Coat.

StoPowerwall® Stucco
Brown Coat

Drying Time	Minimum Radius	Application Temperature Range	
24 Hours Normal Conditions 70°F (21°C) 50% RH	**4 ¾"** (120 mm)	**+50°F** (10°C) Minimum	**+100°F** (38°C) Maximum

Installation Steps



Before installation begins, be sure all surfaces are structurally sound, clean, dry, and free of frost and surface contamination such as dust, dirt, salts, grease, oils, efflorescence, mold, algae, mildew, and any other contamination that may affect adhesion. Use appropriate repair methods for the substrate to repair pitting, spalls, cracks, peeling, blistering, delamination, weak surface conditions such as laitance, water damage, or other defects that may exist.

Plan the layout carefully, taking into account brick pattern, openings such as windows and doors, and alignment of horizontal mortar joints around the building walls. Use chalk lines or other marking method to establish layout lines for the brick pattern.



StoCast Brick units should be installed from top to bottom, starting from a corner, in accordance with the planned layout and working from one end to the other, downward, in sequential rows.

Starting from the top corner, apply Sto Bonding & Pointing Mortar using a 1/4" x 3/8" x 1/4"(6mm x 10mm x 6mm) square notched stainless steel trowel, combing the mortar vertically (or perpendicular to the long dimension of the brick).

Only apply Sto Bonding & Pointing Mortar to small areas which will be covered immediately with StoCast Bricks, preventing a"skin"from forming on the mortar. If the mortar skins, cracks, or cakes, remove it and apply fresh material before proceeding.



Select StoCast Brick from different cartons so brick shades are intermingled as they are installed. Use razor pliers, or score and snap using a utility knife to cut bricks to size as needed. Press and gently slide the StoCast Brick units into the freshly applied mortar while applying pressure to fully embed the units in the mortar and to ensure no gaps or cavities exist in the mortar.

Align the StoCast Brick units by eye or use spacers to maintain the desired joint size while progressing down the wall.

For curved surfaces, bricks must be warm to bend them. If necessary, heat bricks and bend to desired curvature. Then install bricks in the mortar. Note: Minimum radius for curved surfaces is 4-¾"(120mm).

(continued on next page)

Installation Steps (continued)



As soon as the StoCast Brick units are held in place with the mortar, work the joint areas with a small paint brush or modified pointing tool to compact and smooth the mortar and to create a joint profile that covers the edges (bed joints) and ends of the units (butt joints).

If necessary use a damp sponge to remove adhesive from the face of the units. It is easier to remove the adhesive while it is wet than dry.

After mortar is completely dry, touch-up mortar joints if needed to seal edges or to sharpen aesthetics. Clean tools and equipment with water immediately after use.



Once Sto Bonding & Pointing Mortar has dried, gently clean the surface of the units using a suitable masonry hand brush if necessary. Carefully remove any surface-dry adhesive remnants on the surface using a utility knife or a leftover piece of StoCast Brick.

Option: If thicker joints are desired, allow Sto Bonding & Pointing Mortar to dry a minimum of 24 hours under normal conditions (allow for 7 days if cold or wet weather persists). Then, point joints with additional mortar and tool the joints with a pointing tool to compact the mortar to a concave profile.

Touch up as needed, and clean with a suitable masonry hand brush when the additional mortar has dried. Remove dry remnants if needed with a utility knife.

Installation for Interiors

1. For installation over new interior gypsum wallboard: finish wallboard to a minimum Level 4 finish (wallboard is taped, spotted, and sanded). Remove dust or any other surface contamination, prime with StoPrime® Sand and allow to dry before installing StoCast Brick.
2. For installation over painted interior gypsum wallboard: lightly sand the surface (if paint is glossy, sand to remove gloss), remove dust or any other surface contamination, patch and repair any surface defects, then prime with StoPrime® Sand, verify adhesion, and allow to dry before installing StoCast Brick.
3. For more information, refer to **Sto Guide Specification 1002 - StoQuik® Finish with StoCast Brick for Interior Gypsum Wallboard** located at www.stocorp.com.

Product Use and Limitations

1. Use only when surface and ambient temperatures are above 50 to 100° F (10-38° C) during application and drying period.
2. Do not apply over damp surfaces or during rain, hail, or snow events, or, if rain, hail or snow is imminent.
3. Coverage of StoCast Brick is based on typical 3/8"(10mm) joint size.
4. Sto Bonding & Pointing Mortar dries within 24 hours under normal drying conditions (minimum 70°F [21°C], 50% RH).
5. Maximum joint width: ¾"(19mm). May require two applications to fill the joint.
6. Full joints require a second application of Sto Bonding & Pointing Mortar after minimum 24 hours drying of first application under normal (minimum 70°F [21°C], 50% RH) conditions. Allow for 7 days drying if cold or wet weather persists.
7. Minimum radius: 4-3/4"(120mm).
8. Select StoCast Brick from different cartons so brick shades are intermingled as they are installed. We also strongly recommend ordering additional brick, mortar and StoCast Brick Compound to account for potential waste and need for repairs and touch ups.
9. When considering custom color bricks and mortars, the minimum permissible light reflectance value (LRV) will depend on the substrate, the system, and the product. For StoTherm®ci systems, select colors with Light Reflectance Value (LRV) greater than or equal to 20. (Does not apply to StoTherm®ci Mineral).
10. Construct a mock-up under actual conditions of use to verify proper surface preparation, coverage, and aesthetics, using materials and sub-trades associated with the project to verify installation, sequencing and detailing and for approval by the appropriate authority.
11. Do not use below grade or on surfaces subject to in-service water immersion.
12. Do not use on roofs or roof-like surfaces.
13. Do not use on horizontal or below grade surfaces, projecting ledges, or where immersion in water may occur.
14. Sloped Surfaces: provide minimum 15 degrees slope and coat the sloped base coat surface and the immediate area above, below and to the sides of the sloped surface with Sto Gold Coat. Use corner or lintel pieces on sloped surfaces and limit width to 4 inches (102mm) maximum. If width is 1 inch (25mm) or less, the slope may be less than 15 degrees but must be sloped away from the wall to direct rainwater to the exterior. Refer to Sto Details.
15. Not recommended for use on walls requiring high scrub resistance or repeated exposure to chemical cleaners such as shower stalls, food preparation areas, hospital operating rooms.
16. Cut to Fit Details: certain details such as inside corners, edges and underside of build-outs, or 3-dimensional outside corners will require StoCast Brick pieces "cut to fit." Pre-measure carefully and use a razor snip for precise cuts and a snug fit with adjoining brick surfaces. Embed the pieces in Sto Bonding & Pointing Mortar. Touch up/fill borders with color-matched StoCast Brick Compound and remove excess compound with a damp sponge for a clean, sharp appearance. Refer to Sto Details.
17. Refer to product bulletins and specifications for complete information on Sto products. Refer to StoPowerwall®ExtraSeal Design Guide and Detail Booklet, Series 65c.xx, for complete information on design and detailing with StoPowerwall® ExtraSeal systems.

Additional Information

Sto is committed to helping you design beautiful architecture that is aspirational, inspirational, and attainable. Sto professional staff can assist you early in the design process, providing a variety of options for achieving your desired aesthetic in order to help bring your vision to the final project.

Refer to StoCast Brick Style Guide, StoCast Brick Repair and Maintenance Guide, StoBrick Color Collection, Sto Bonding & Pointing Mortar Color Chart, product bulletins, guide specifications and other sources of information available online at www.stocorp.com.

StoCast Brick Style Guide



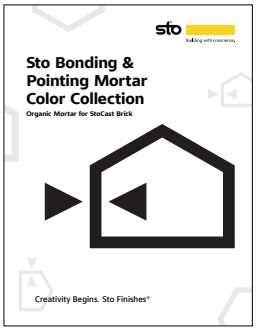
StoCast Brick Repair & Maintenance Guide

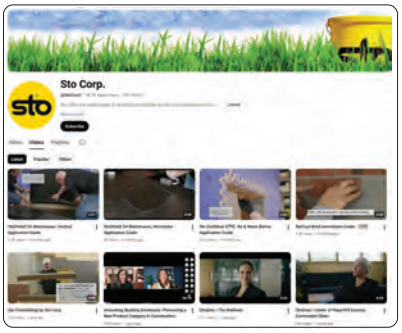


StoCast Brick Standard Color Collection

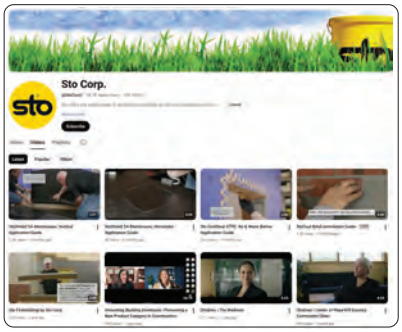


Sto Bonding & Pointing Mortar Color Chart





StoCast Brick Installation Video



StoCast Brick Durability Video

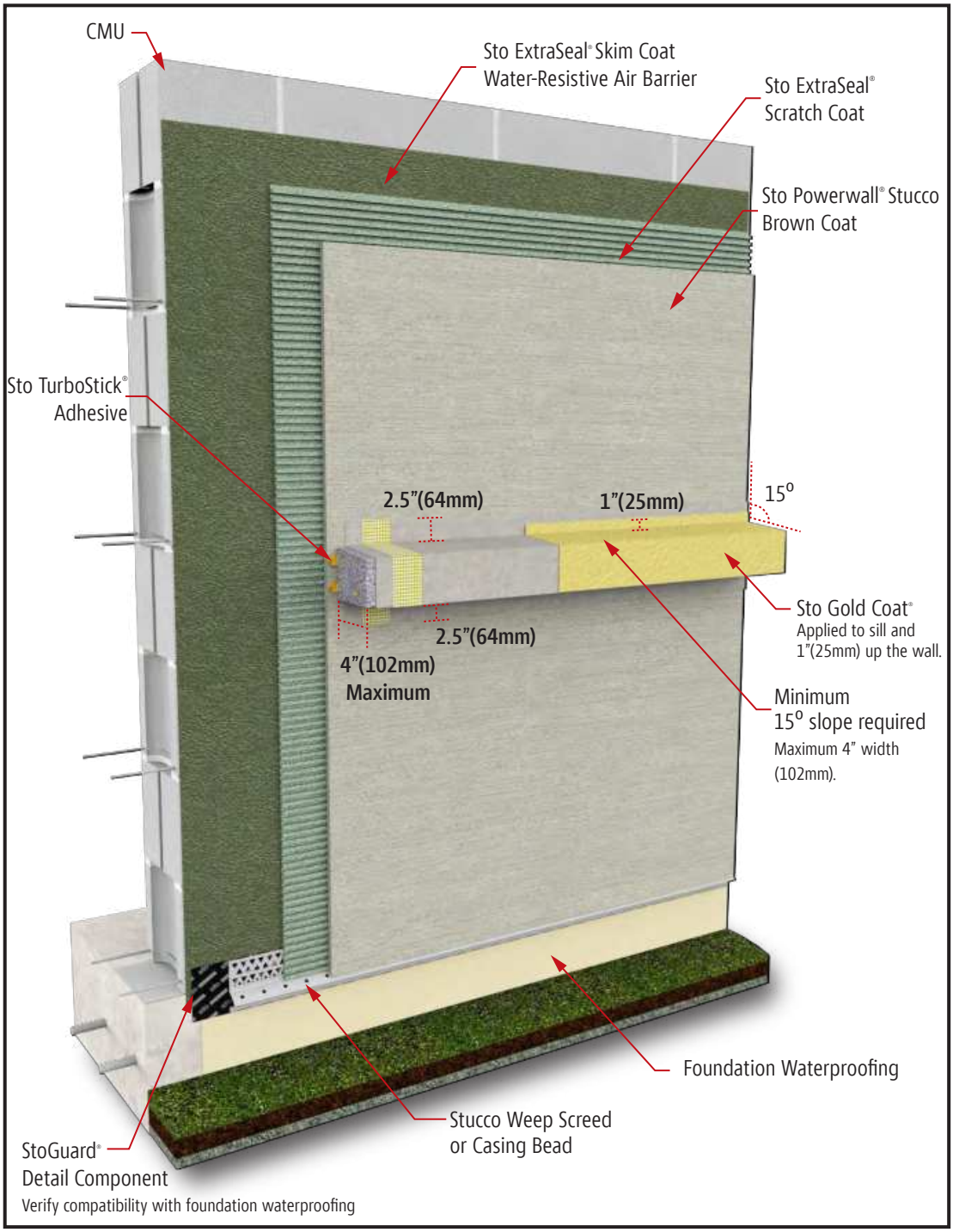
Guide Details

Brick Sill with Transition to Textured Finish ..... 65c.01 SCB
Transition to Textured Finish: Flush Transition in Plane ..... 65c.02 SCB
Brick Outside and Inside Corner ..... 65c.10 SCB
Frame to CMU at Floor Line ..... 65c.15 SCB
Frame to CMU Wall Transition ..... 65c.16 SCB
Floor Line with Stucco Continuous ..... 65c.21 SCB
Box Window (Flush) - Jamb and Sill ..... 65c.27 SCB
Box Window (Flush) - Head ..... 65c.28 SCB
Recessed Window - Jamb and Sill ..... 65c.29 SCB
Recessed Window - Head ..... 65c.30 SCB
Brick Corbel at Parapet and Brick Band ..... 65c.60 SCB
Parapet ..... 65c.81 SCB

IMPORTANT:
The set of guide details illustrated in this booklet depict PVC accessories, which are customarily used only in warm climate zones. Avoid their use in cold climate zones. Consult with the accessory manufacturer for more information.

StoCast Brick over StoPowerwall® ExtraSeal®
Brick Sill with Transition to Textured Finish

Detail No.: 65c.01 SCB
Date: October 2026



Notes:

1. External features, such as sills, quoins, etc., must be waterproofed and sloped a minimum of 15° degrees for widths greater than 1"(25mm), up to a maximum of 4"(102mm). For widths 1"(25mm) or less, slope the top surface to direct water to the exterior.

2. Refer to applicable StoPowerwall® ExtraSeal Design Guide and Detail Booklets for general design guidance, use, and limitations associated with StoPowerwall® ExtraSeal. Refer to applicable Product Bulletins, specifications, Tech Hotlines for information on product use, handling, and limitations associated with specific products. Refer to Safety Data Sheets for health and safety information.

3. Stucco brown coat material in compliance with ASTM C926 and manufactured or listed by Sto Corp.

4. Tool Sto Bonding & Pointing Mortar so it covers all ends and edges of brick units.

5. Sto Primer is required for Sto Specialty Finishes such as Sto GraniTex, StoSignature Brick, and others. Refer to specific Sto finish product bulletins.

6. Components not identified as Sto are furnished by other manufacturers and are not necessarily installed by trades who install the Sto products. Refer to project specific contract documents.

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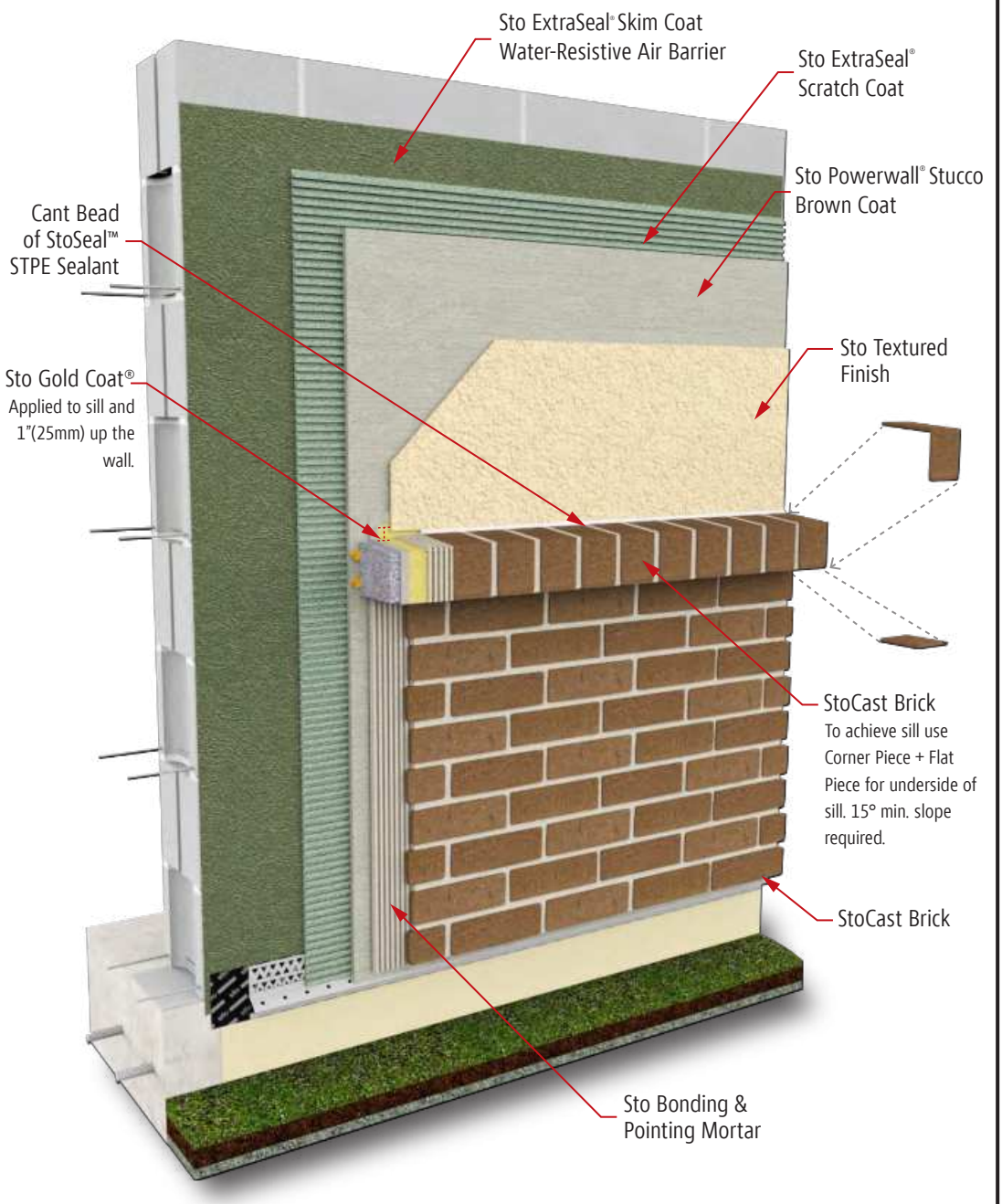
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StoCast Brick over StoPowerwall® ExtraSeal®
Brick Sill with Transition to Textured Finish

Detail No.: 65c.01 SCB
Date: October 2026



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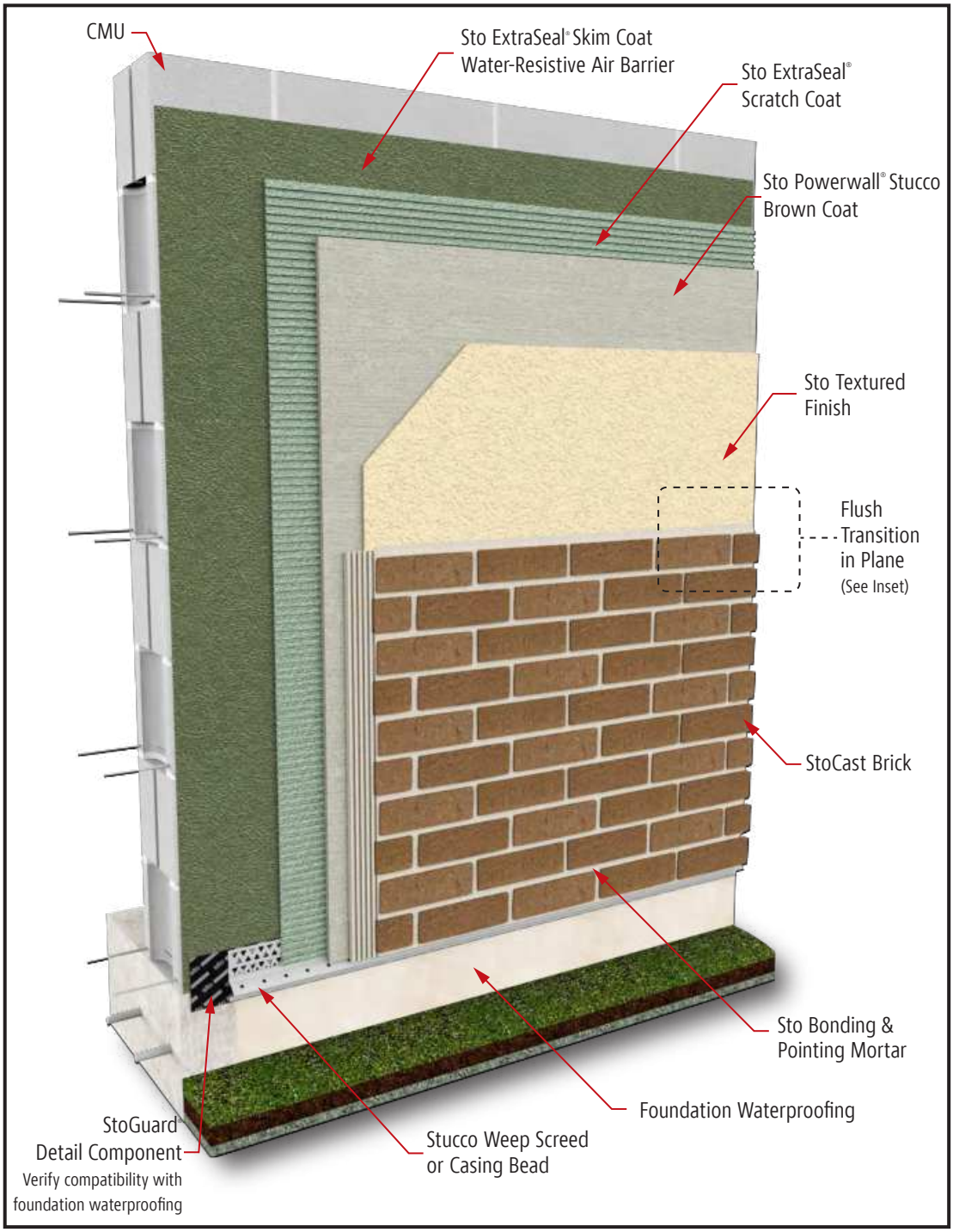
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StoCast Brick over StoPowerwall® ExtraSeal®
Flush Transition in Plane to Textured Finish

Detail No.: 65c.02 SCB
Date: October 2026



Notes:

1. External features, such as sills, quoins, etc., must be waterproofed and sloped a minimum of 15° degrees for widths greater than 1"(25mm), up to a maximum of 4"(102mm). For widths 1"(25mm) or less, slope the top surface to direct water to the exterior.

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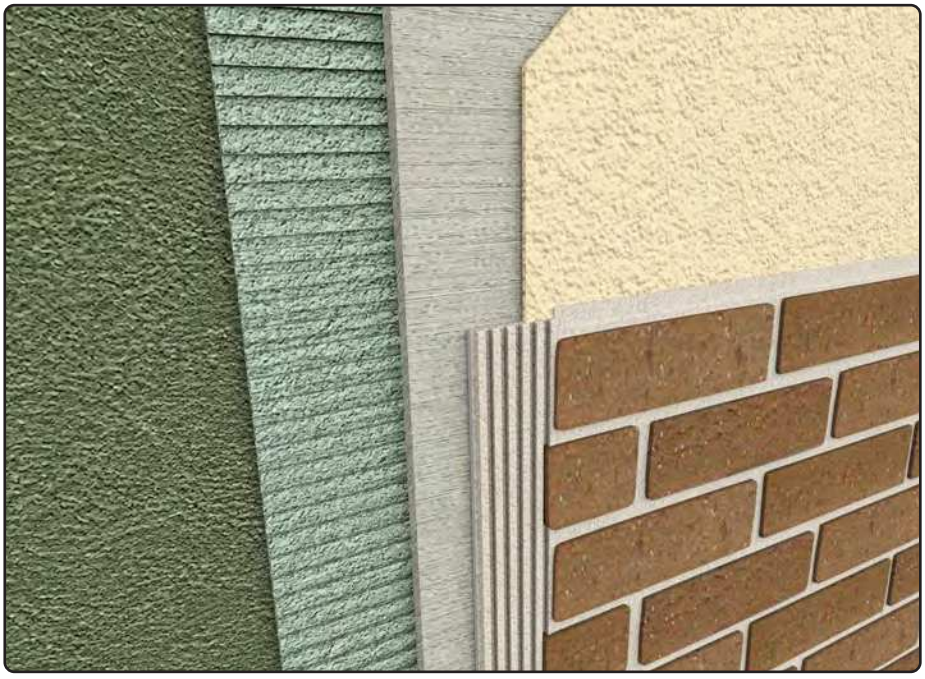
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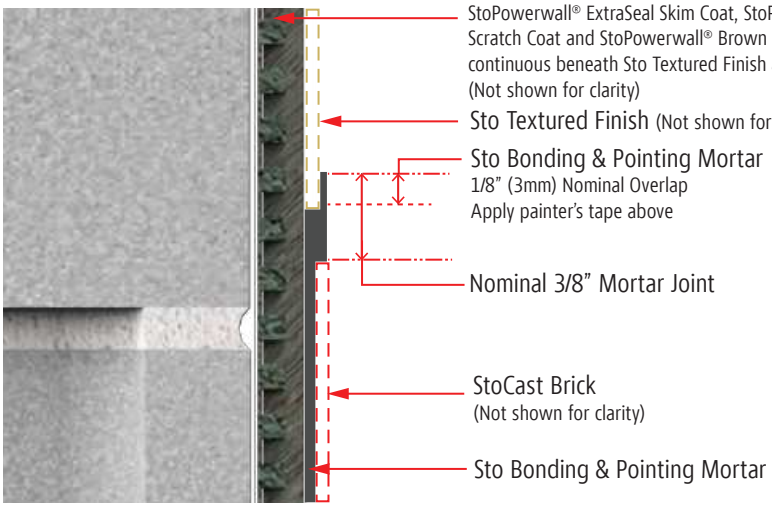
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StoCast Brick over StoPowerwall® ExtraSeal®
Flush Transition in Plane to Textured Finish



Inset



Section View

Notes:

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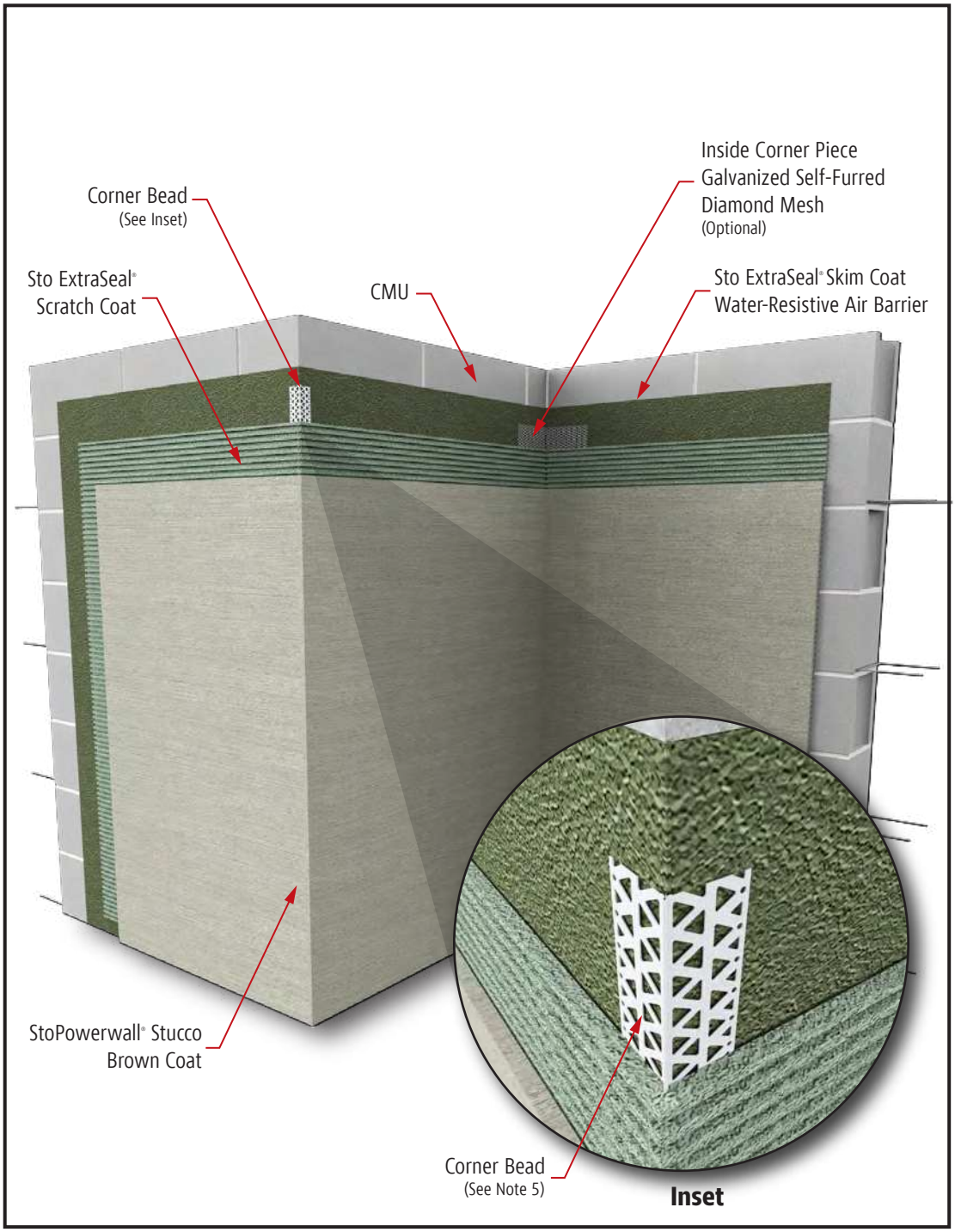
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StoCast Brick over StoPowerwall® ExtraSeal®
Brick Outside and Inside Corner

Detail No.: 65c.10 SCB
Date: October 2026



Notes:

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5. Components not identified as Sto are furnished by other manufacturers and are not necessarily installed by trades who install the Sto products. Refer to project specific contract documents.

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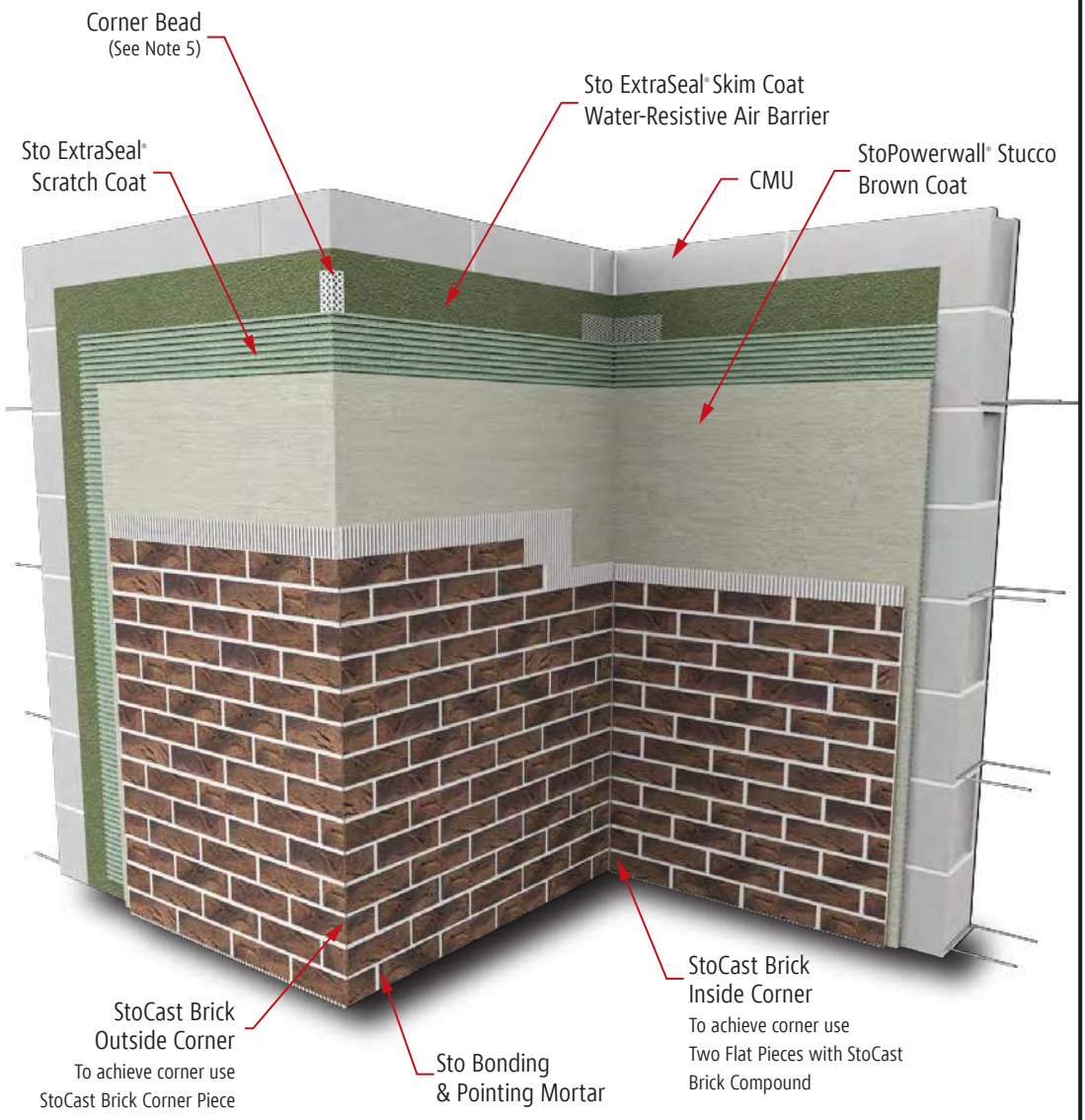
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StoCast Brick over StoPowerwall® ExtraSeal®
Brick Outside and Inside Corner

Detail No.: 65c.10 SCB
Date: October 2026



Notes:

1. External features, such as sills, quoins, etc., must be waterproofed and sloped a minimum of 15° degrees for widths greater than 1"(25mm), up to a maximum of 4"(102mm). For widths 1"(25mm) or less, slope the top surface to direct water to the exterior.

2. Refer to applicable StoPowerwall® ExtraSeal Design Guide and Detail Booklets for general design guidance, use, and limitations associated with StoPowerwall® ExtraSeal. Refer to applicable Product Bulletins, specifications, Tech Hotlines for information on product use, handling, and limitations associated with specific products. Refer to Safety Data Sheets for health and safety information.

3. Stucco brown coat material in compliance with ASTM C926 and manufactured or listed by Sto Corp.

4. Tool Sto Bonding & Pointing Mortar so it covers all ends and edges of brick units.

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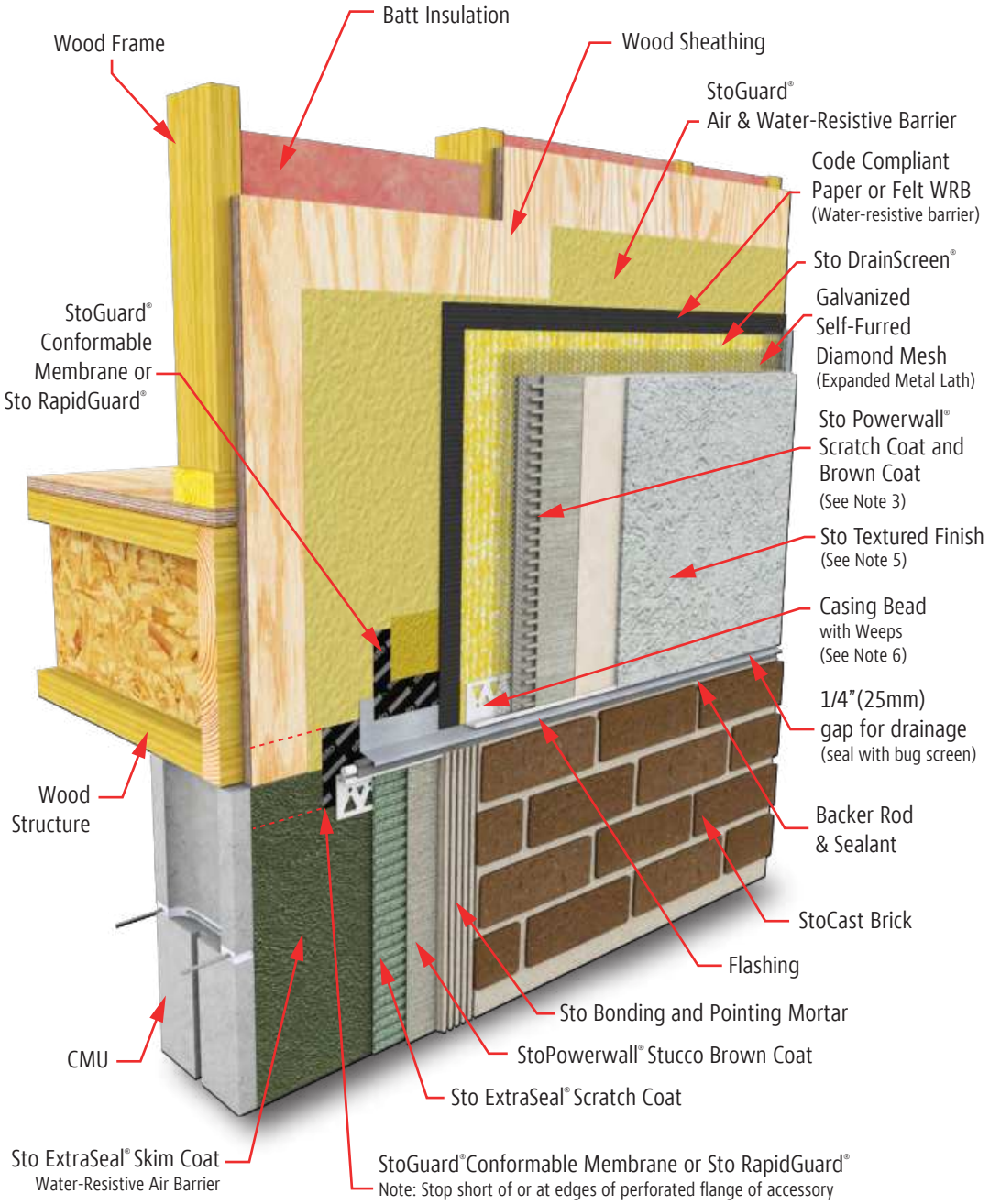
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StoCast Brick over StoPowerwall® ExtraSeal®
Frame to CMU at Floor Line

Detail No.: 65c.15 SCB
Date: October 2026



Notes:

1. External features, such as sills, quoins, etc., must be waterproofed and sloped a minimum of 15° degrees for widths greater than 1"(25mm), up to a maximum of 4"(102mm). For widths 1"(25mm) or less, slope the top surface to direct water to the exterior.

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3. Stucco scratch coat and brown coat material in compliance with ASTM C926 and manufactured or listed by Sto Corp.

4. Tool Sto Bonding & Pointing Mortar so it covers all ends and edges of brick units.

5. Sto Primer is required for Sto Specialty Finishes such as Sto GraniTex, StoSignature Brick, and others. Refer to specific Sto finish product bulletins.

6. Components not identified as Sto are furnished by other manufacturers and are not necessarily installed by trades who install the Sto products. Refer to project specific contract documents.

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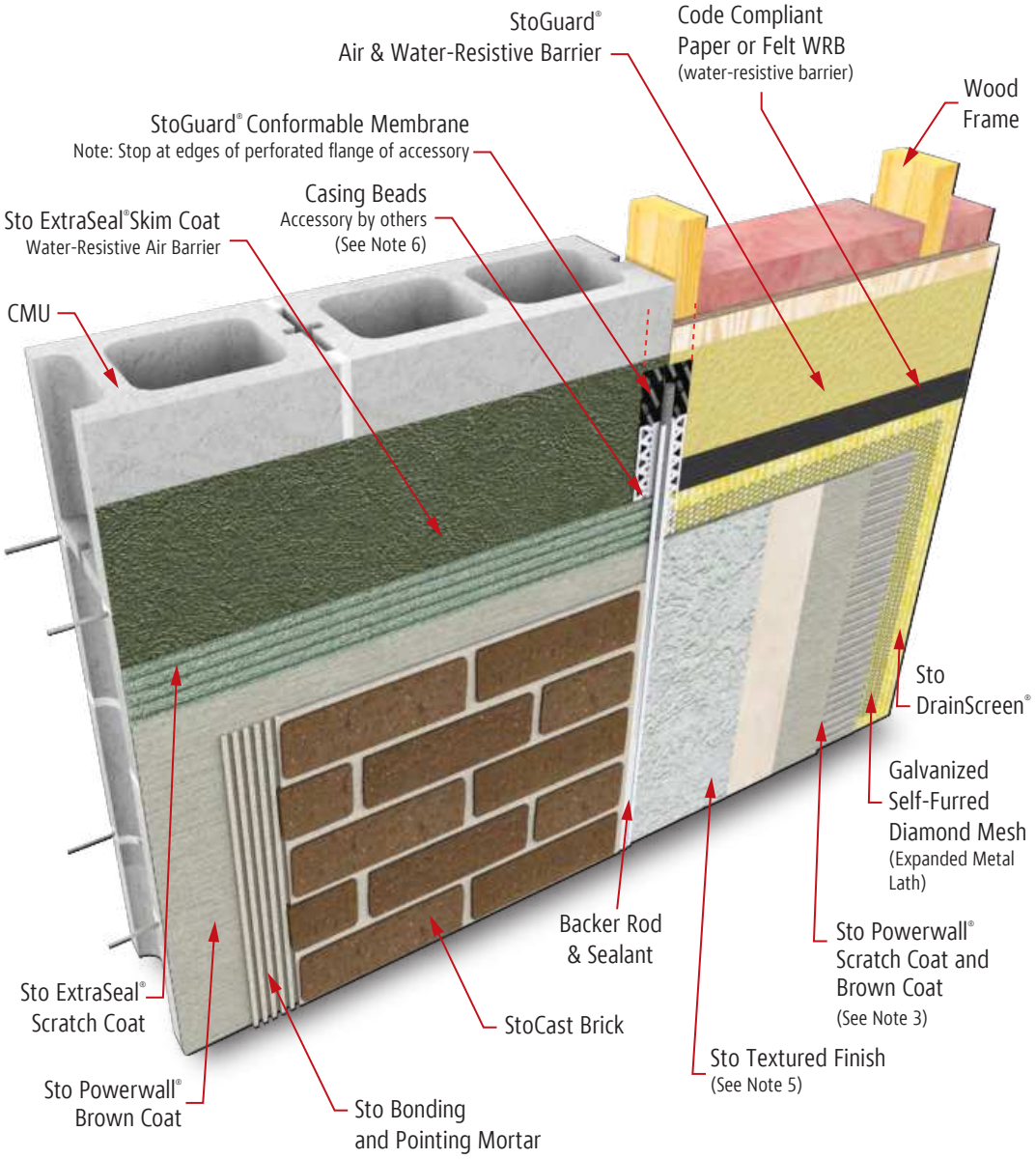
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StoCast Brick over StoPowerwall® ExtraSeal®
Frame to CMU Wall Transition

Detail No.: 65c.16 SCB
Date: October 2026



Notes:

1. External features, such as sills, quoins, etc., must be waterproofed and sloped a minimum of 15° degrees for widths greater than 1"(25mm), up to a maximum of 4"(102mm). For widths 1"(25mm) or less, slope the top surface to direct water to the exterior.

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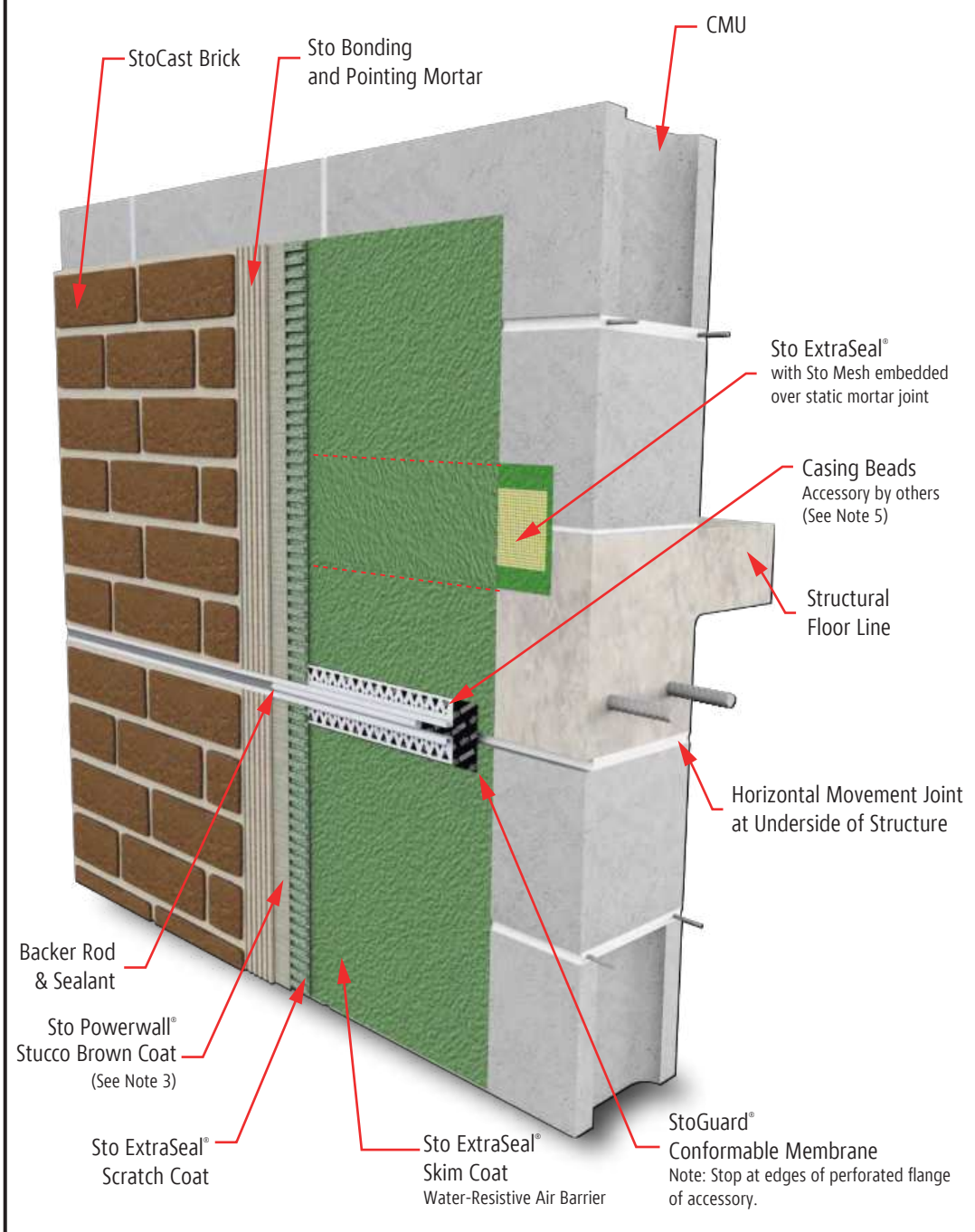
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StoCast Brick over StoPowerwall® ExtraSeal®
Floor Line with Stucco Continuous

Detail No.: 65c.21 SCB
Date: October 2026



Notes:

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3. Stucco brown coat material in compliance with ASTM C926 and manufactured or listed by Sto Corp.

4. Tool Sto Bonding & Pointing Mortar so it covers all ends and edges of brick units.

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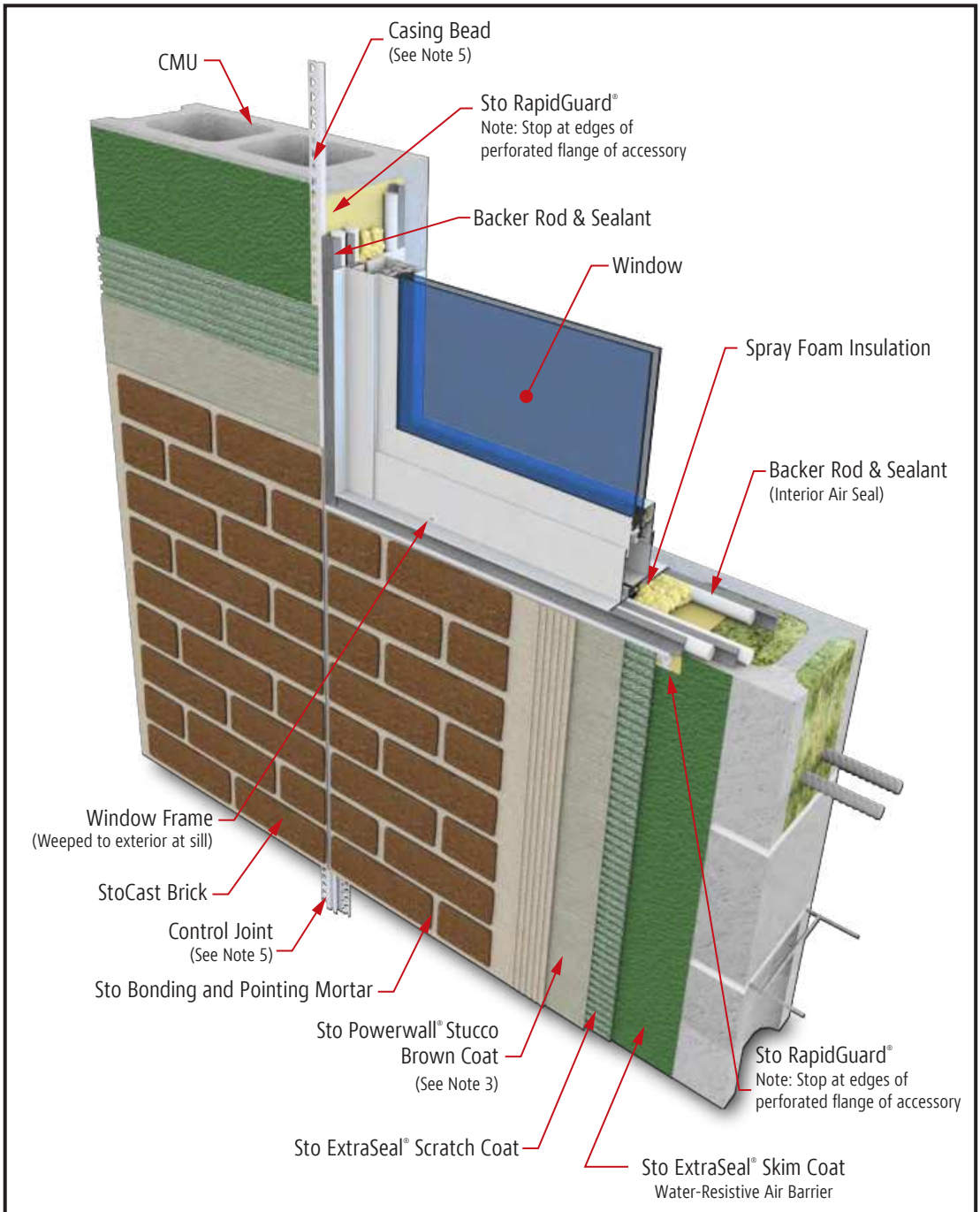
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StoCast Brick over StoPowerwall® ExtraSeal®
Box Window (Flush) - Jamb and Sill

Detail No.: 65c.27 SCB
Date: October 2026



Notes:

1. External features, such as sills, quoins, etc., must be waterproofed and sloped a minimum of 15° degrees for widths greater than 1"(25mm), up to a maximum of 4"(102mm). For widths 1"(25mm) or less, slope the top surface to direct water to the exterior.

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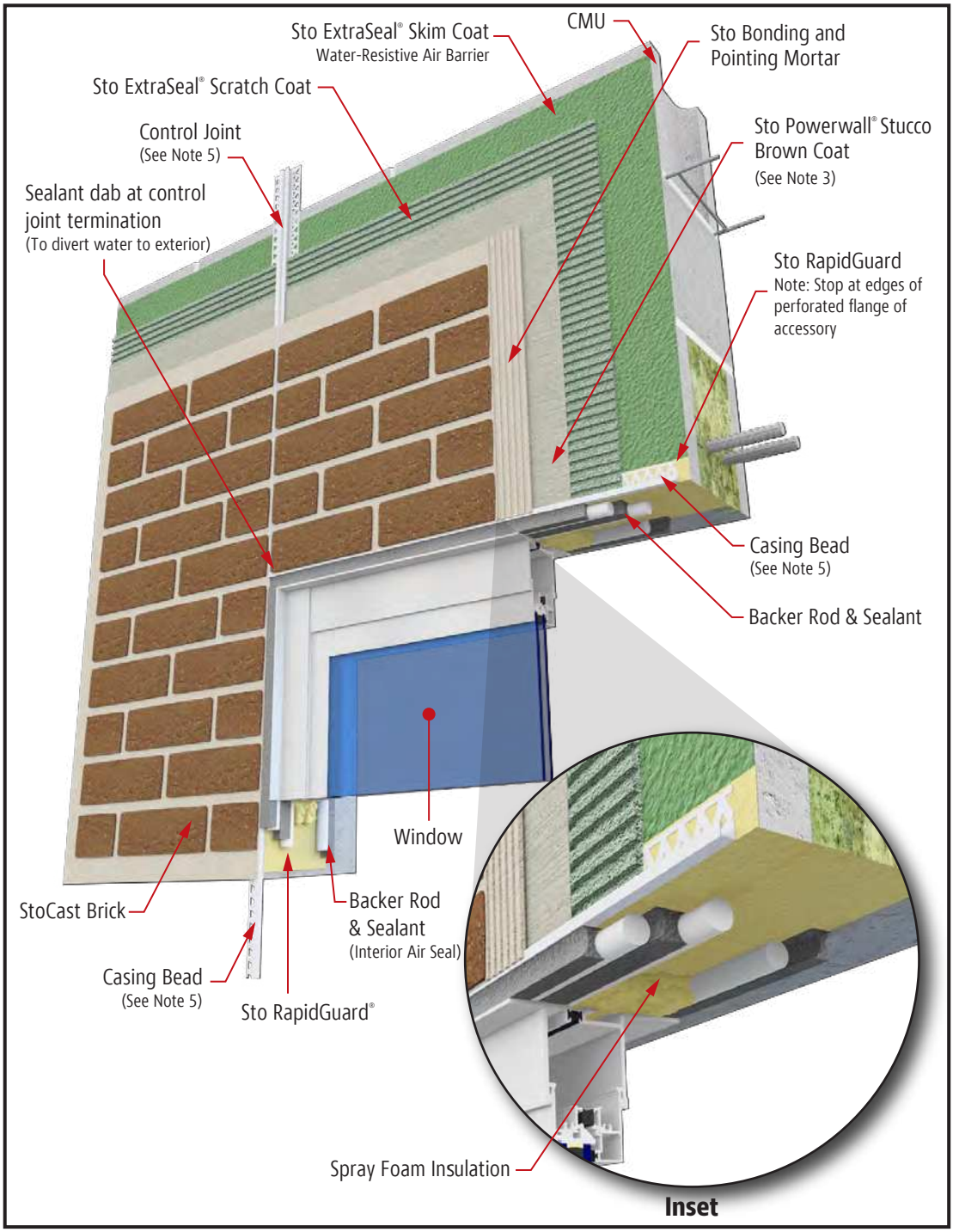
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StoCast Brick over StoPowerwall® ExtraSeal®
Box Window (Flush) - Head

Detail No.: 65c.28 SCB
Date: October 2026



Notes:

1. External features, such as sills, quoins, etc., must be waterproofed and sloped a minimum of 15° degrees for widths greater than 1"(25mm), up to a maximum of 4"(102mm). For widths 1"(25mm) or less, slope the top surface to direct water to the exterior.

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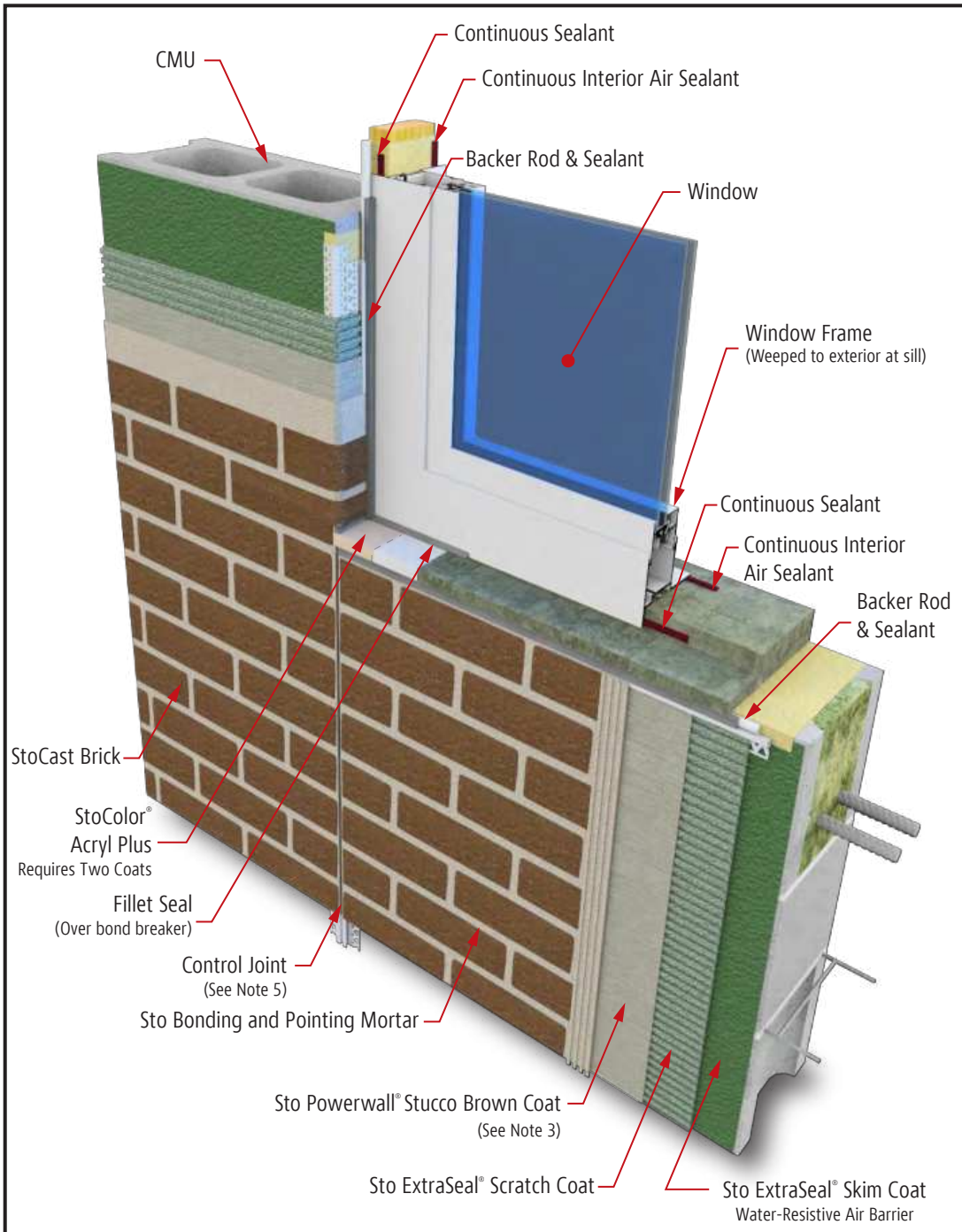
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StoCast Brick over StoPowerwall® ExtraSeal®
Recessed Window - Jamb and Sill

Detail No.: 65c.29 SCB
Date: October 2026



Notes:

1. External features, such as sills, quoins, etc., must be waterproofed and sloped a minimum of 15° degrees for widths greater than 1"(25mm), up to a maximum of 4"(102mm). For widths 1"(25mm) or less, slope the top surface to direct water to the exterior.

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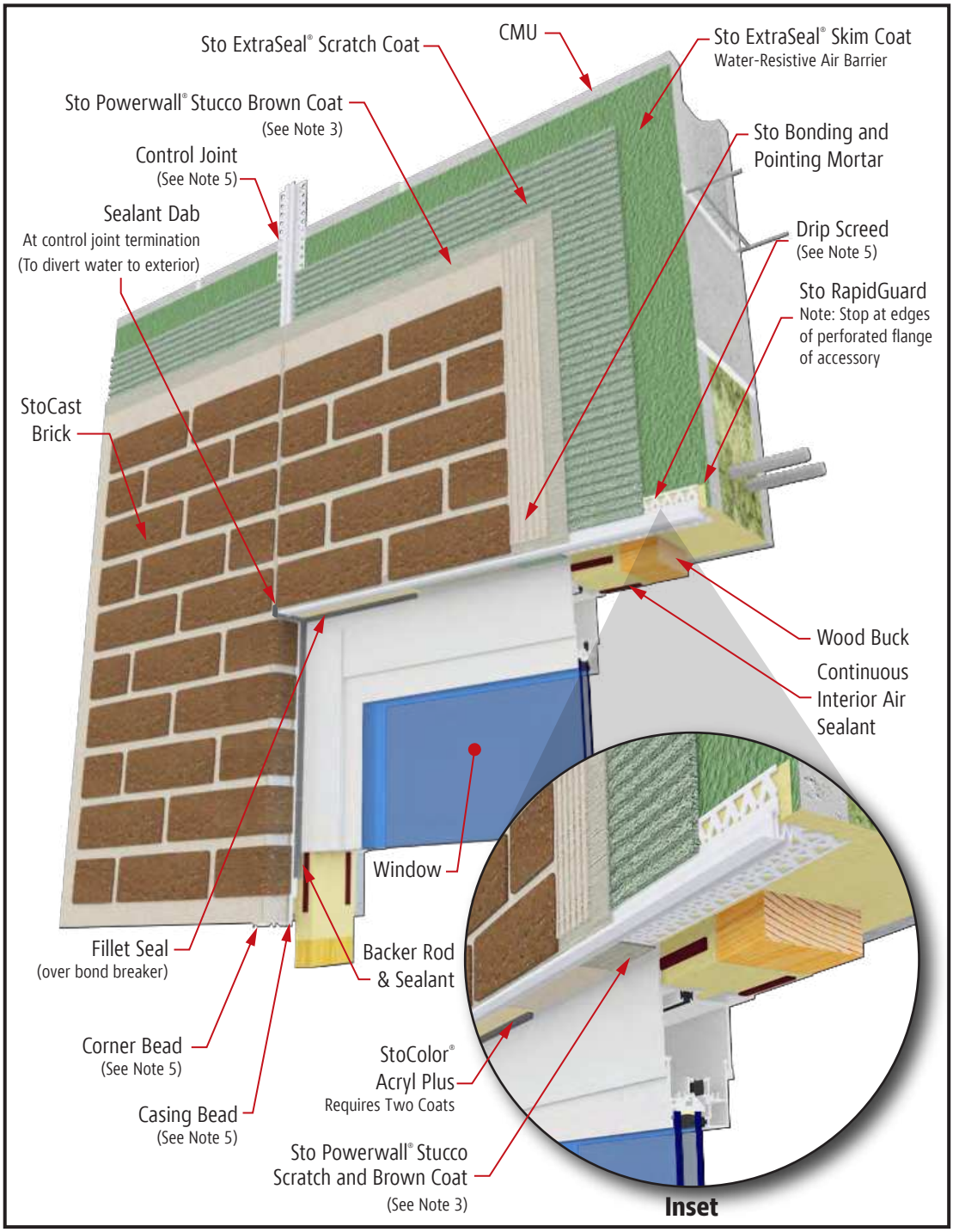
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StoCast Brick over StoPowerwall® ExtraSeal®
Recessed Window - Head

Detail No.: 65c.30 SCB
Date: October 2026



Notes:

1. External features, such as sills, quoins, etc., must be waterproofed and sloped a minimum of 15° degrees for widths greater than 1"(25mm), up to a maximum of 4"(102mm). For widths 1"(25mm) or less, slope the top surface to direct water to the exterior.

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3. Stucco scratch coat and brown coat material in compliance with ASTM C926 and manufactured or listed by Sto Corp.

4. Tool Sto Bonding & Pointing Mortar so it covers all ends and edges of brick units.

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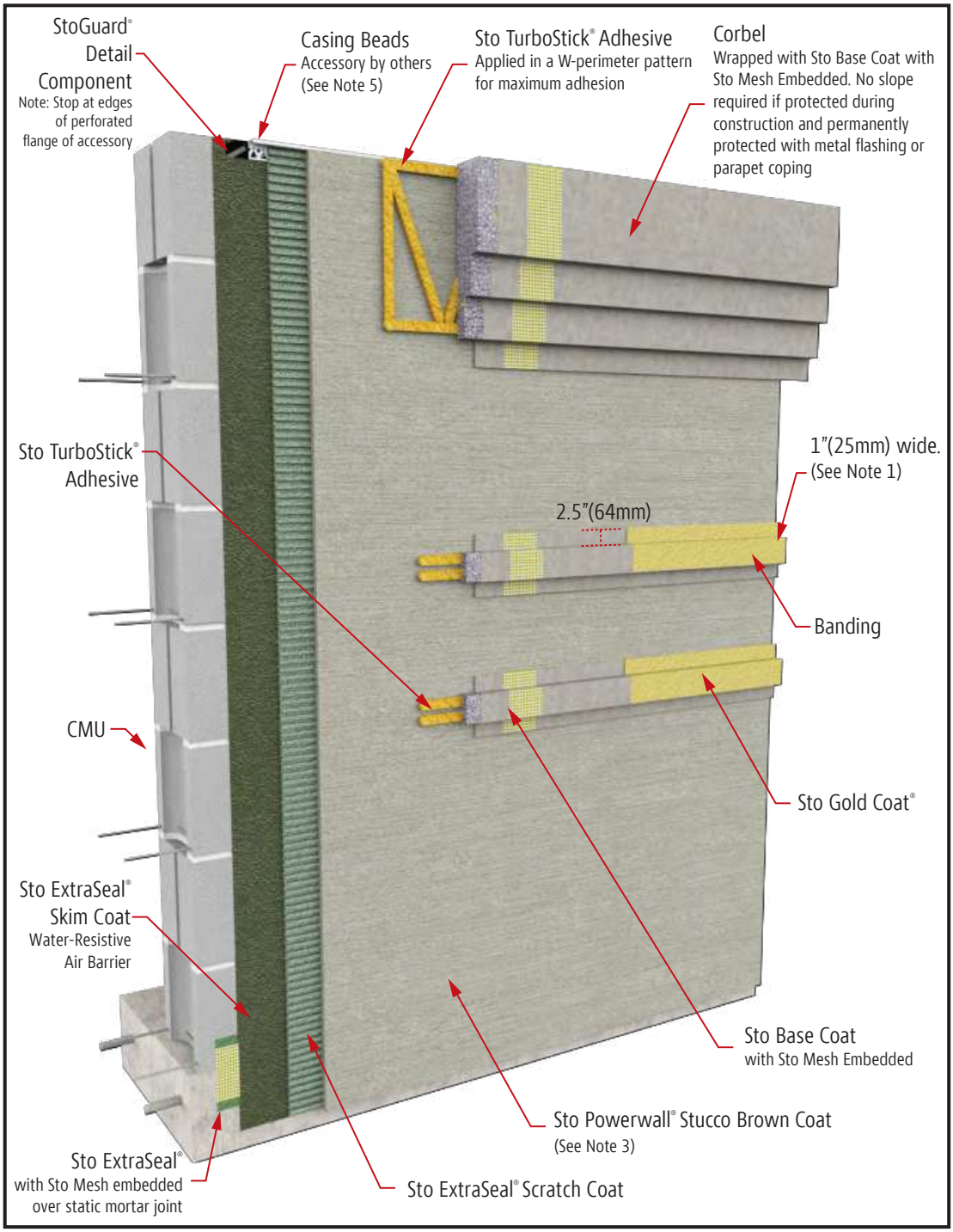
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StoCast Brick over StoPowerwall® ExtraSeal®
Brick Corbel at Parapet and Brick Band

Detail No.: 65c.60 SCB
Date: October 2026



Notes:

1. External features, such as sills, quoins, etc., must be waterproofed and sloped a minimum of 15° degrees for widths greater than 1"(25mm), up to a maximum of 4"(102mm). For widths 1"(25mm) or less, slope the top surface to direct water to the exterior.

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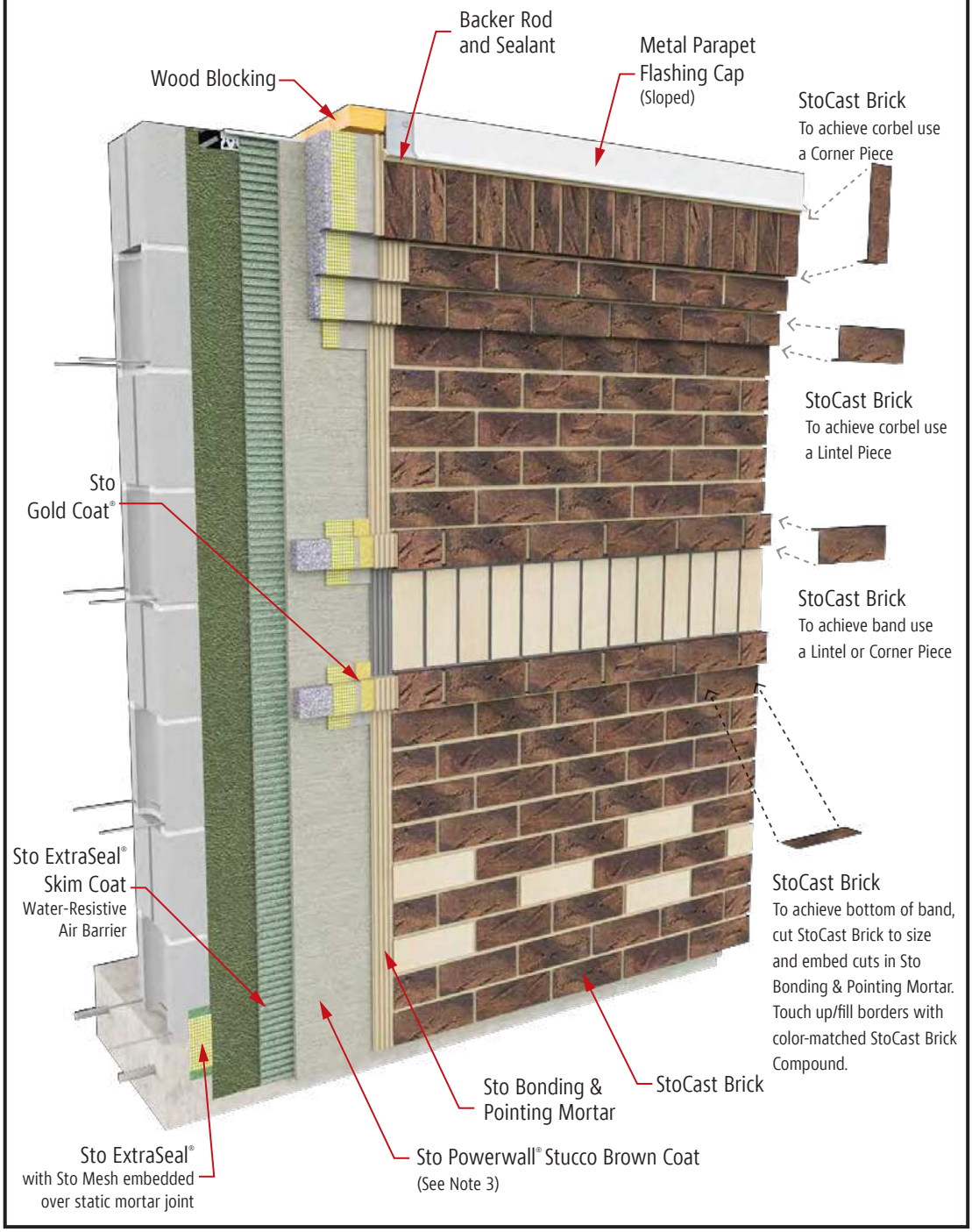
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StoCast Brick over StoPowerwall® ExtraSeal®
Brick Corbel at Parapet and Brick Band

Detail No.: 65c.60 SCB
Date: October 2026



Notes:

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StoCast Brick over StoPowerwall® ExtraSeal®
Brick Corbel at Parapet and Brick Band



Inset 1
Bottom Side of Cornice

Notes:

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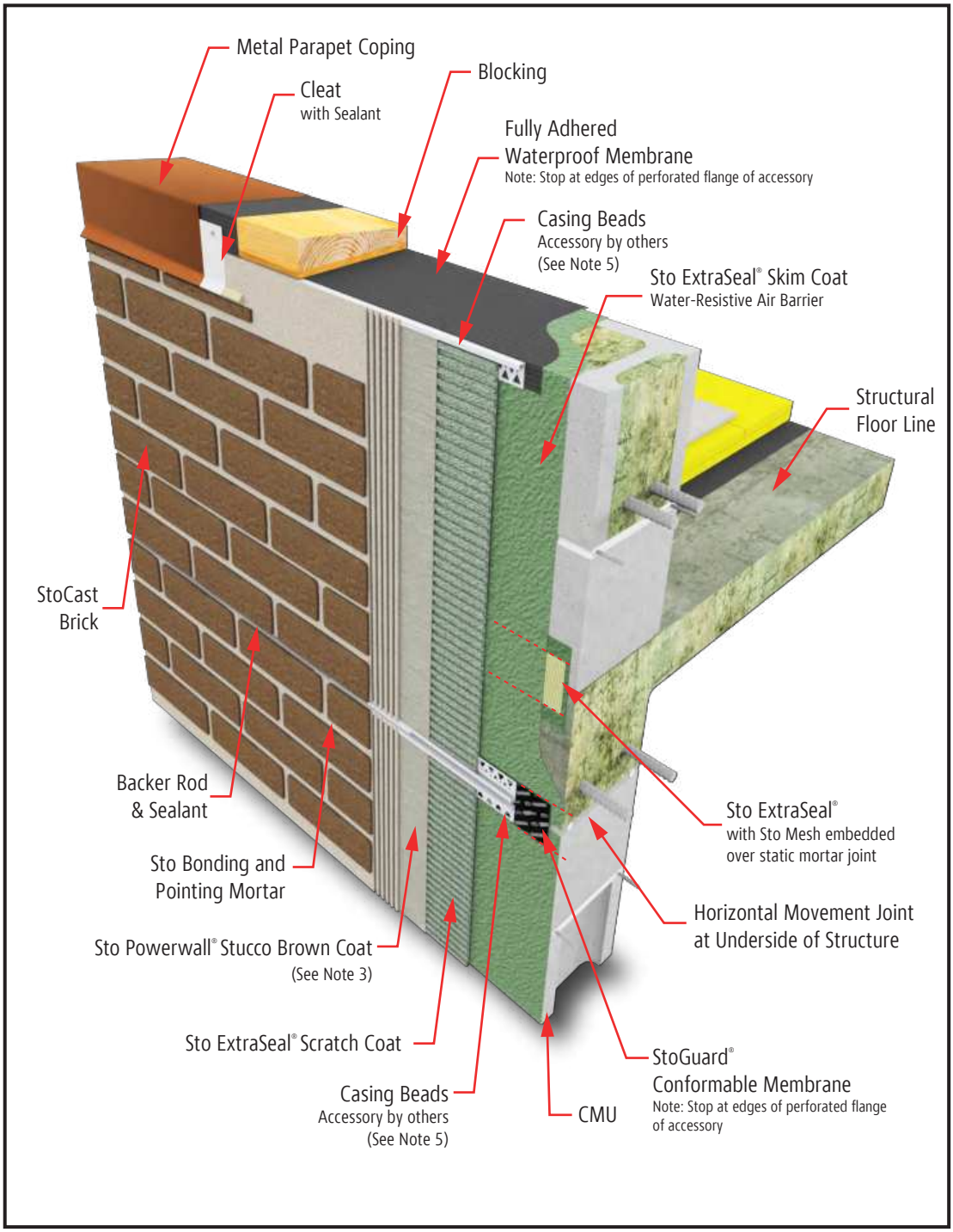
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StoCast Brick over StoPowerwall® ExtraSeal®
Parapet - Front

Detail No.: 65c.81 SCB
Date: October 2026



Notes:

1. External features, such as sills, quoins, etc., must be waterproofed and sloped a minimum of 15° degrees for widths greater than 1"(25mm), up to a maximum of 4"(102mm). For widths 1"(25mm) or less, slope the top surface to direct water to the exterior.

2. Refer to applicable StoPowerwall® ExtraSeal Design Guide and Detail Booklets for general design guidance, use, and limitations associated with StoPowerwall® ExtraSeal. Refer to applicable Product Bulletins, specifications, Tech Hotlines for information on product use, handling, and limitations associated with specific products. Refer to Safety Data Sheets for health and safety information.

3. Stucco brown coat material in compliance with ASTM C926 and manufactured or listed by Sto Corp.

4. Tool Sto Bonding & Pointing Mortar so it covers all ends and edges of brick units.

5. Components not identified as Sto are furnished by other manufacturers and are not necessarily installed by trades who install the Sto products. Refer to project specific contract documents.

ATTENTION

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