**System Bulletin**

**StoPowerwall®**
Portland cement stucco with continuous air and moisture barrier, drainage, and high performance finish

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### System Description

StoPowerwall is a stucco wall assembly with continuous air and moisture barrier and moisture drainage. It combines the strength and durability of traditional stucco with StoGuard moisture protection and Sto high performance finishes.

### Uses

StoPowerwall can be used in residential or commercial wall construction where superior aesthetics, and air and moisture control are essential in the climate extremes of North America.

### Features

<table>
<thead>
<tr>
<th>Features</th>
<th>Benefits</th>
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<tbody>
<tr>
<td>Integrally colored, factory blended, textured finish</td>
<td>Consistent color and aesthetics increase curb appeal</td>
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<tr>
<td>Moisture drainage</td>
<td>Reduces risk of moisture accumulation</td>
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<tr>
<td>Impact and puncture resistant</td>
<td>Withstands abuse, reduced maintenance</td>
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<tr>
<td>Continuous air and moisture barrier</td>
<td>Helps reduce energy costs</td>
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<tr>
<td>Fully tested, building code compliant</td>
<td>Peace of mind</td>
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### Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Specification</th>
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<tbody>
<tr>
<td>Weight (excluding sheathing / studs)</td>
<td>&lt; 12 psf (56.6 kg/m²)</td>
</tr>
<tr>
<td>Assembly Thickness (from outside face of sheathing)</td>
<td>Nominal 7/8 inch (22 mm)</td>
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<tr>
<td>R-value (from outside face of sheathing)</td>
<td>0.84 ft²•h•°F / Btu (0.148 m²•K / W)</td>
</tr>
<tr>
<td>Wind Load Resistance</td>
<td>Capable of achieving: +65, -48 psf (+3.11, -2.29 kPa)</td>
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<tr>
<td>Construction Types, Fire Resistance</td>
<td>• NFPA 285 for types I – IV construction</td>
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<tr>
<td></td>
<td>• ASTM E119 1 hour rated assembly</td>
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</tbody>
</table>

### Warranty

Up to 10 year Limited Warranty available on Sto products, depending on options selected.

### Maintenance

Requires periodic cleaning to maintain appearance, repair of cracks and impact damage if they occur, recoating to enhance appearance of weathered finish. Sealants and other façade components must be maintained to prevent water infiltration.

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1) **Substrate:** Glass mat gypsum sheathing in compliance with ASTM C 1177, building code compliant wood-based sheathing (plywood or OSB), concrete, or concrete masonry (CMU)

2) **StoGuard Air and Moisture Barrier**

3) **Code compliant paper or felt WRB**

4) **Code compliant minimum 2.5 lb/yd² (1.4 kg/m²) self-furred galvanized steel diamond mesh metal lath**

5) **ASTM C 926 compliant stucco (as manufactured or listed by Sto Corp.)**

6) **Sto primer (optional)**

7) **Sto Textured Finish**
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Limitations

| Fire resistance rated assemblies require 7/8 inch Portland cement stucco over non-load bearing steel frame. |
| Wind load resistance: -65.48 psf (+3.11 to -2.29 kPa). Ultimate wind load resistance also depends on sheathing, sheathing attachment, stiffness of supporting construction, and strength characteristics of stucco mix. Test assembly if necessary to verify wind load resistance is in conformance with local code requirements. Design for maximum allowable deflection of L/360. |
| Cracking can occur in Portland cement stucco. Cracking is generally not caused by a material defect in the stucco and can be minimized by following sound design and construction practices such as: proper installation of lath, proper incorporation of stress relief joints in the construction, proper sand gradation for field mixed stucco, proper proportioning of stucco mix ingredients, use of the minimum amount of water in the stucco mix for placement of stucco, avoiding the use of excess water, moist curing of the stucco after it has been applied, and proper sequencing of construction to avoid stresses in the freshly placed stucco. |
| Efflorescence is a normal occurrence in Portland cement based products and can affect final appearance of finish products installed over stucco. |
| For use on vertical above grade walls only. Do not use below grade or on roofs or roof-like surfaces. |
| Dark or highly saturated finish colors may require added maintenance compared to light or pastel colors. |
| Air Barrier materials are not intended for prolonged weather exposure. Refer to component product bulletins for specific limitations involving exposure, use, handling and storage of component materials. |

Sustainable Design

Air Quality and VOC Compliance

All finish coatings, adhesives, air barrier joint treatments and coatings meet US EPA (40 CFR 59) and SCAQMD (Rule 1113) emission standards for architectural coatings.

LEED Credit Eligibility

- Energy and Atmosphere (EA)
- Materials and Resources (MR)
- Innovation in Design (IA)

Regulatory Compliance and Standards Testing

Refer to ICC ESR 2323 for code compliance
Stucco base material is in compliance with ASTM C 926 when installed at a minimum thickness of ¾ inch (19 mm) in 2 coats to code compliant frame wall assemblies

ICC ESR No. 1233 covering StoGuard Air & Moisture Barrier

ASHRAE 90.1-2010
Complies with Section 5, Building Envelope, air barrier requirements

ASTM 2357
Air/Moisture barrier meets air leakage resistance criteria of ≤ 0.04 cfm/ft² at 1.57 psf (0.2 L/s•m² at 75 Pa)

NFPA 285
StoGuard WRB w stucco meets flame propagation criteria for use on Types I, II, III, IV construction

ASTM E 119
Meets requirements for 1 hour rating over nonload-bearing fire-resistance-rated construction


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Attention
Sto products are intended for use by qualified professional contractors, not consumers, as a component of a larger construction assembly as specified by a qualified design professional, general contractor or builder. They should be installed in accordance with those specifications and Sto’s instructions. Sto Corp. disclaims all, and assumes no, liability for on-site inspections, for its products applied improperly, or by unqualified persons or entities, or as part of an improperly designed or constructed building, for the nonperformance of adjacent building components or assemblies, or for other construction activities beyond Sto’s control. Improper use of Sto products or use as part of an improperly designed or constructed larger assembly or building may result in serious damage to this product, and to the structure of the building or its components. Sto Corp. disclaims all warranties express or implied except for explicit limited written warranted. Issued to and accepted by building owners in accordance with Sto’s warranty programs which are subject to change. For the fullest, most current information on proper application, cleaning, mixing and other specifications and warranties, cautions and disclaimers, please refer to the Sto Corp. website, www.stocorp.com.