**PRODUCT BULLETIN**

**StoColor® Lotusan®**

**Product Number: 80217**

**PRODUCT DESCRIPTION**
StoColor Lotusan is a high performance decorative and protective wall coating with **Lotus-Effect®** technology. Use it for protecting prepared vertical, above grade, concrete, concrete masonry, EIFS, stucco, and previously painted wall surfaces. **Lotus-Effect** technology mimics the self-cleaning capabilities of the lotus leaf and keeps facades clean longer than conventional paints and coatings.

**FEATURES**
- Super-hydrophobic
- Vapor Permeable
- UV Resistant
- Cleans up with Water
- Low VOC

**BENEFITS**
- Extremely water repellent
- Outstanding resistance to soiling
- Improved resistance to mold, mildew and algae
- Allows substrate to breathe naturally; resists blisters caused by trapped vapor
- Excellent color retention
- Tools can be reused; no hazardous solvents needed; environmentally friendly
- Safe for workers and the environment

**COVERAGE (per pail)**
1030-1510 ft² (95-140 m²) per pail per coat

Coverage will vary depending on substrate condition and texture, application technique, waste factor, final film thickness, and other variables that may exist.

**Packaging:** 5 gallon pail (19L)

**Color:** 800 Standard Colors or Custom Color Match

**Sheen:** Flat

**Shelf Life:** 12 months, if properly stored and sealed.

**Storage:** Store in a dry area, between 50°F (10°C) and 85°F (29°C). Protect from direct sunlight, extreme heat [90°F (32°C)] and freezing.

**SURFACE PREPARATION**
All surfaces must be structurally sound, clean, dry, and free of frost and surface contamination such as dust, dirt, salts, grease, oils, efflorescence, mold, algae, mildew, or any other condition that may affect adhesion. Use appropriate repair methods for the substrate to repair pitting, spalls, cracks, peeling, blistering, delamination, weak surface conditions such as laitance, water damage, or other defects that may exist. If pressure washing, follow necessary safety precautions and adjust pressure to avoid damage to the underlying substrate. For mold, algae, and mildew removal, treat surfaces with a commercial mildew removal and/or wash product, carefully following manufacturer’s application and safety directions. Rinse thoroughly with clean water and allow a minimum of 24 hours to dry thoroughly before application of coating.

**MIXING**
Use at a preconditioned temperature of 70 ± 5°F (21 ± 3°C). Mix undiluted product for 3 minutes using a slow-speed drill and a mixing paddle. Mix thoroughly to a uniform consistency.

**HEALTH & SAFETY**

**WARNING:** Causes eye and skin irritation.

**Precautionary Statement:** Wash hands thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

**FIRST AID MEASURES:**
- **Eye Contact:** Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get immediate medical attention.
- **Skin Contact:** Immediately wash skin with plenty of soap and water for 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.
- **Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention. Ingestion: If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Store locked up.
- **Spills:** Collect with suitable absorbent material such as cotton rags.

**Disposal:** Dispose of in accordance with local, state or federal regulations.

**Warning:** KEEP CONTAINER CLOSED WHEN NOT IN USE. KEEP OUT OF THE REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. FOR INDUSTRIAL USE ONLY. Consult the Safety Data Sheet (SDS) on [www.stocorp.com](http://www.stocorp.com) for further health and safety information.
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APPLICATION
Apply only to sound and clean, dry, properly prepared, frost-free surfaces. Do not apply over damp surfaces or during rain, hail, or snow events or if rain, hail, or snow is imminent. Apply in two uniform coats by brush, roller or with proper spray equipment to prepared/primed substrate at 5-7 WFT to achieve 2.5-3.4 DFT per coat. Apply coating in a continuous application, always working from a wet edge or architectural break to eliminate cold joints. Back roll open texture surfaces such as concrete masonry. Allow sufficient time for drying between coats.

<table>
<thead>
<tr>
<th>Substrate</th>
<th>Min. Age</th>
<th>Primer</th>
<th>WFT(DFT)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Concrete</td>
<td>7d</td>
<td>StoPrime Hot</td>
<td>5 (2.1)</td>
</tr>
<tr>
<td>Stucco</td>
<td>7d</td>
<td>StoPrime Hot</td>
<td>5 (2.1)</td>
</tr>
<tr>
<td>CMU</td>
<td>28d</td>
<td>StoPrime Block</td>
<td>14-16 (7.3-8.3)</td>
</tr>
<tr>
<td>Surfacer HP</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>EIFS</td>
<td>N/A</td>
<td>StoPrime Sand</td>
<td>4-6 (1.6-2.3)</td>
</tr>
<tr>
<td>Painted Surface</td>
<td>N/A</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Note: Selection of proper primer can vary depending on actual substrate conditions such as pH, absorption, texture, and desired aesthetic look. In some cases, a primer may not be necessary. Evaluate surface condition and adhesion to surface.

IMPORTANT
ALWAYS check color for proper match. If color does not match, STOP call your Sto representative. Minor shade variations may occur from batch-to-batch (refer to batch number on pail). Avoid installing separate batches side-by-side and avoid application in direct sunlight. See Tech Hotline Nos. 0694-C, 0893-EC and 1202-CF for helpful tips on prevention of color problems. Prepare a job site mock-up of the final coating assembly to verify aesthetics and adhesion to properly prepared/primed surfaces as specified by design professional or owner’s quality assurance agent.

Curing/Drying
Product dries within 24 hours under normal drying conditions [70°F (21°C), 50% RH]. Drying time varies with temperature/humidity and surface conditions. Protect installed product from rain, freezing, and continuous high humidity until completely dry.

Lotus-Effect® Technology: the super hydrophobic properties of Lotus-Effect Technology are not immediate and require up to 30 days of weathering after it is applied to develop. These properties develop with aging and environmental conditions. Some highly textured surfaces may have reduced hydrophobic properties.

Clean Up
Clean tools and equipment with water immediately after use. Dried material can only be removed mechanically.

Maintenance
Repair cracks or other damage to façade and recoat at intervals as needed to maintain fresh appearance. Repair balconies, scuppers, flashing and similar water shedding elements that lack drip edges or that fail to shed water from the façade surface. Prevent or repair leaks from roofs, parapets, windows, sealants, or other components of construction, and prevent accumulation of water inside the wall assembly during and after construction. Water accumulation behind the coating can cause damage to the coating and/or underlying construction. Refer to Tech Hotline at www.stocorp.com for cleaning and maintenance of StoColor Lotusan.

LIMITATIONS
- Apply when ambient and surface temperatures are 40°F (4°C) and rising, and below 100°F (38°C).
- Do not apply if the surface temperature is less than 5°F (2.8°C) above the ambient dew point temperature.
- Do not use below grade, on horizontal surfaces or in areas subjected to hydrostatic pressure, water immersion, ponding, or puddling.
- Do not overcoat with solvent-based materials.
- Efflorescence of Portland cement-based substrates such as concrete, stucco, and concrete masonry sometimes causes staining or discoloration on the surface of applied coatings. Efflorescence is neither caused nor prevented by the Sto coating.
- Not for interior use
- Not for use on wood or metal surfaces
- Some dark colors or colors requiring organic pigment may not be available

LIMITED WARRANTY
This product is subject to a written limited warranty which can be obtained free of charge from Sto Corp.
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### TECHNICAL DATA

<table>
<thead>
<tr>
<th>REPORT</th>
<th>TEST METHOD</th>
<th>TEST CRITERIA</th>
<th>TEST RESULT*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Salt Spray</td>
<td>ASTM B117</td>
<td>300 hours</td>
<td>No deleterious effects at 1000 hours</td>
</tr>
<tr>
<td>Alkali Resistance</td>
<td>ASTM D1308</td>
<td>4 hours exposure</td>
<td>No lifting, wrinkling, disintegration, or color change</td>
</tr>
<tr>
<td>Mold Resistance</td>
<td>ASTM D3273</td>
<td>28-day exposure</td>
<td>Pass, Rating=10, No growth at 90 days</td>
</tr>
<tr>
<td>Efflorescence Blocking</td>
<td>ASTM D7072</td>
<td>48 hours in humidity cabinet at 100°F (39°C)</td>
<td>No efflorescence observed</td>
</tr>
<tr>
<td>Adhesion to Concrete</td>
<td>ASTM D7234</td>
<td>&gt; 50 (0.344)</td>
<td>265 (1.83)</td>
</tr>
<tr>
<td>psi (MPa)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Resistance to Wind Driven Rain</td>
<td>ASTM D6904</td>
<td>No visible water leaks after 24-hour water spray with 98 mph (158 km/h) equivalent wind speed</td>
<td>No visible water leaks when applied in 2 coats (0.08 lbs gain)</td>
</tr>
<tr>
<td>Surface Burning</td>
<td>ASTM E84</td>
<td>Flame Spread: ≤ 25 Smoke Developed: ≤ 450</td>
<td>FS: 0 SD: 0</td>
</tr>
<tr>
<td>Water Vapor Permeability</td>
<td>ASTM E96</td>
<td>Unprimed</td>
<td>1 coat: 39 (2231)</td>
</tr>
<tr>
<td>Perms (ng/Pa·s·m²)</td>
<td>Wet-cup method</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Freeze Thaw Resistance</td>
<td>ASTM E2485</td>
<td>60 cycles</td>
<td>Pass, no deleterious effects at 90 cycles when viewed under 5X magnification</td>
</tr>
<tr>
<td>Accelerated Weathering</td>
<td>ASTM G154</td>
<td>2000 hours</td>
<td>Pass, no deleterious effects at 5000 hours</td>
</tr>
<tr>
<td>% Solids by Volume</td>
<td>Calculation</td>
<td>N/A</td>
<td>47%</td>
</tr>
<tr>
<td>VOC (g/L)</td>
<td></td>
<td>This product complies with US EPA (40 CFR 59) and South Coast AQMD (Rule 1113) VOC emission standards for architectural coatings. VOC less than 50 g/L.</td>
<td></td>
</tr>
</tbody>
</table>

* Results are based on lab testing under controlled conditions. Results can vary between labs or from field tests.