StoPowerwall® Stucco Pre-Blended

80102 StoPowerwall® Stucco Pre-Blended

**Technical Data**

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<tbody>
<tr>
<td>Mix Ratio: Water® / Pre-Sanded</td>
<td>Mix Times (min)</td>
<td>Yield in ft² at thickness of:</td>
<td>Compliance</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5/8”</td>
<td>⅝”</td>
<td>7/8”</td>
<td>ASTM C 926</td>
<td>ICC ACC 11²</td>
<td>see ICC ESR</td>
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<tr>
<td>StoPowerwall Pre-Blended</td>
<td>1-1.5 gal / 80 lbs.</td>
<td>3 – 5</td>
<td>12-15</td>
<td>10-12</td>
<td>8-10</td>
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<td>StoPowerwall Pre-Blended</td>
<td>1-1.3 gal / 80 lbs</td>
<td>2 - 3</td>
<td>12-15</td>
<td>10-12</td>
<td>8-10</td>
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1. Water must be clean and potable.
2. Yield will vary with application technique, surface conditions, substrate variances from required tolerance, and other variables that may exist.
4. Mix complies with C 926 mix ratio requirements. Installation and other aspects of C 926 such as stucco thickness must be followed for full compliance.
5. ICC Evaluation Service, Inc. Acceptance Criteria for Cementitious Exterior Wall Coatings. Refer to evaluation report for detailed information on fire-resistance rated assemblies, use on noncombustible type construction, wind load resistance, and other information on use and limitations of product.
6. ICC ESR 3529 is a derivative report of ICC ESR 2781.

**Features**

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<tr>
<td>1 Fiber-reinforced</td>
<td>Resists cracking; high flexural strength</td>
</tr>
<tr>
<td>2 Can be installed in thin sections</td>
<td>Reduces labor costs, can reduce structural requirements compared to conventional stucco</td>
</tr>
<tr>
<td>3 Pre-Blended</td>
<td>Facilitates mixing, reduces labor costs</td>
</tr>
</tbody>
</table>

**Surface Preparation**

**Concrete and masonry surfaces:**

Substrates must be absorbent, slightly scarified and free of all bond-inhibiting materials, including dirt, efflorescence, form oil and other foreign matter. Loose, weak or damaged substrates must be removed and repaired. Dampen highly absorbent substrates prior to application of stucco. Verify bond of StoPowerwall Stucco to properly prepared concrete or concrete masonry, as specified by design professional, at minimum 28 day age of stucco.

**Wood or metal frame construction:**

Self-furring or furred galvanized diamond mesh metal lath or welded wire or fabric lath must be in conformance with and be installed in compliance with the applicable building code.

Refer to ASTM C 926 for complete details on preparation and required condition of surfaces to receive Portland cement stucco and recommended construction practices when installing stucco.

**Mixing**

Use prescribed amount of clean water with each 80 lb. (36 kg) bag of StoPowerwall Pre-Blended Stucco. Add approximately 1 gallon of the required water, then add one bag of StoPowerwall Stucco in a paddle type mortar mixer. Add the rest of the water as the product is mixing to achieve a uniform mix of workable consistency.

Mix for prescribed number of minutes after all materials are in the mixer. Keep mix ratio consistent from batch to batch and mix each batch separately. USE ONLY THE AMOUNT OF WATER NECESSARY FOR A WORKABLE MIX. DO NOT EXCEED MAXIMUM AMOUNT OF MIX WATER. USE OF EXCESS WATER IS DETRIMENTAL TO PERFORMANCE. Avoid re-tempering. Discard material that has taken initial set.

**Packaging**

80 lb. bag (36 kg).

**Shelf Life**

12 months, if properly stored and protected from moisture.

**Storage**

Store off the ground in a dry area. Protect from extreme heat [90ºF (32ºC)], moisture, direct sunlight and freezing.
## Application

Conform to ASTM C 926 (except: thickness over metal lath plaster base may be 5/8 inch [16 mm] applied in two coats, and finish as described below). Surface and ambient temperatures must be above 40°F (4°C) and below 100°F (34°C) during application and for at least 24 hours following set of stucco. Apply with proper spray equipment or a stainless steel trowel, and only to sound and clean, dry, properly prepared, frost-free surfaces. Consult equipment manufacturer for spray/pump applications.

**Metal Plaster Bases:** Must be installed in conformance with the applicable building code. Apply stucco in two uniform coats to a uniform total thickness of:

- 5/8 inch (16 mm), or
- 3/4 inch (19 mm), or
- 7/8 inch (22 mm),

as required by specifications. Refer to applicable ICC ESR and applicable building code for required minimum thickness and components of fire-resistive rated assemblies, use on noncombustible type construction, and wind load resistant assemblies.

**Concrete and Masonry:** Do not apply stucco to substrates that have not been properly prepared. Apply StoPowerwall Stucco in two uniform coats to a maximum uniform thickness of 1/2 inch (13 mm).

**Installation**

Scratch the first coat horizontally and apply the second coat as soon as the first coat is firm enough to receive it. Alternatively, moist cure the first coat up to 48 hours and dampen the scratched surface with water immediately before applying the second coat. Level the stucco surface with a rod or straight edge, fill low spots with plaster, then darby and float to achieve a smooth, even surface receptive for finish.

**Finishing**

Allow final stucco application to completely dry before applying primer or finish. Check for pH<10 before installing Sto primer or finish or wait 28 days for full cure of stucco. Alternatively, install Sto Hot Prime minimum 2 days after moist cure of stucco, then install Sto finish after 7 day age of stucco.

**Clean Up**

Clean tools and equipment with water immediately after use. Cured material can only be removed mechanically.

## Limitations

- Refer to applicable ICC ESR for limitations that may exist with respect to Type construction and other information on use and limitations.
- Do not apply StoPowerwall Stucco over stucco accessories or joints in construction.
- Install only at surface and ambient temperatures above 40°F (4°C) and below 100°F (34°C). Maintain these temperatures for or at least 24 hours following set of stucco.
- Do not apply to surfaces that have not been properly prepared.
- Do not add air-entraining agents, accelerants, waterproofing agents, or any other additives to the stucco mix.

- Some cracking and efflorescence are inherent in Portland cement stucco. These are not product defects.
- Always verify bond to the prepared substrate, as specified by the design professional, at minimum 28 day age of stucco. Where the substrate is too smooth, dense, or non-absorbent for stucco adhesion, install appropriate metal lath plaster base as specified by the design professional.
- Not recommended as a finish coating.

## Health And Safety

**DANGER!**

Harmful if swallowed. Causes serious eye damage. May cause cancer. Causes damage to lungs through prolonged and repeated exposure.

**Precaution**

Avoid contact with skin and eyes. Avoid generating and breathing dust. Do not swallow. Good housekeeping is important to prevent accumulation of dust. The use of compressed air for cleaning clothing, equipment, etc. is not recommended. Use only in well-ventilated areas. Handle and open container with care. When using, do not eat, drink or smoke. Launder contaminated clothing before re-use. Wash hands before eating, drinking, or smoking.

**First Aid:**

Inhalation: If breathing is difficult remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention, if you feel unwell.

Skin Contact: In case of contact immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash clothes before re-use. Call a physician, if irritation develops and persists.

Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes. If easy to do so, remove contact lenses, if worn. Get medical attention immediately.

Ingestion: If swallowed do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Immediately call a poison center or doctor/physician.

Store locked up.

**Spills:**

Collect in an appropriate container. Uncured material may be removed with water. Disposal: Dispose of in accordance with local, state or federal regulations.

**Warning**

KEEP CONTAINER CLOSED WHEN NOT IN USE. KEEP OUT OF THE REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. FOR INDUSTRIAL USE ONLY. Consult the Safety Data Sheet (SDS) on www.stocorp.com for further health and safety information.

**LIMITED WARRANTY**

This product is subject to a written limited warranty which can be obtained free of charge from Sto Corp. Refer to Sto Specifications for more complete information on proper use and handling of this product.